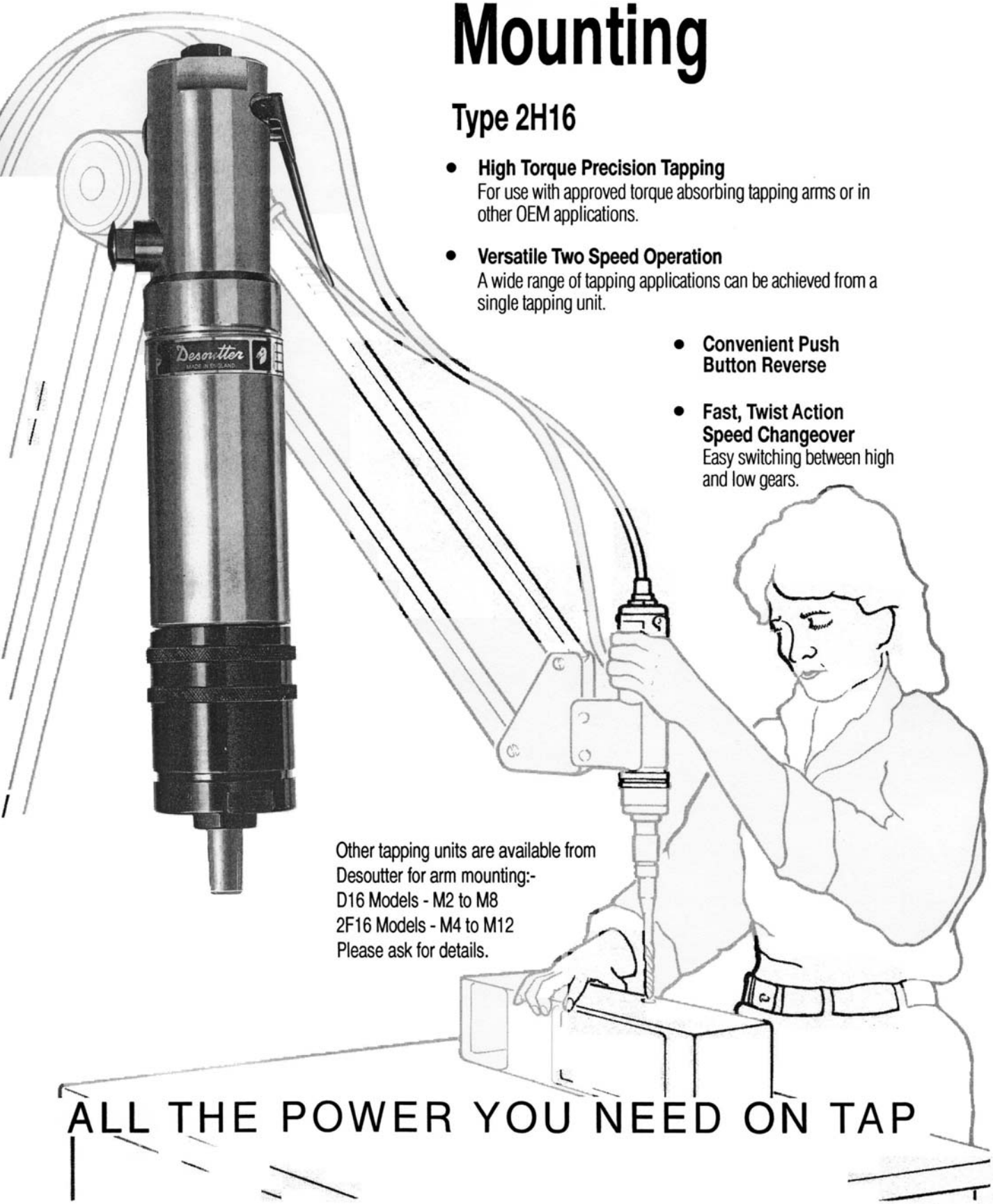
Desoutter

# Air Tapping Units for Machine Arm Mounting

## Type 2H16

- **High Torque Precision Tapping**
  For use with approved torque absorbing tapping arms or in other OEM applications.
- **Versatile Two Speed Operation**
  A wide range of tapping applications can be achieved from a single tapping unit.
- **Convenient Push Button Reverse**
- **Fast, Twist Action Speed Changeover**
  Easy switching between high and low gears.




Other tapping units are available from Desoutter for arm mounting:-
D16 Models - M2 to M8
2F16 Models - M4 to M12
Please ask for details.

ALL THE POWER YOU NEED ON TAP

# 2H16 Air Tapping Unit

## Specification

| Type | High Speed Setting r/min. | Low Speed Setting r/min. | Tapping Capacity | Available Torque High Speed Nm | Available Torque Low Speed Nm | Output Spindle Taper (DIN) | Air Consumption l/s | Min. Hose Bore mm | Air 2) Inlet BSP | Sound 3) Level dB (A) | Ordering Code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 2H16-L-250/800 | 800 | 250 | M4-M16 | 29 | 90 | B18 | 15.6 | 12 | 3/8" | 84 | 1434184 |
| 2H16-L-250/800 | 800 | 250 | | 29 | 90 | B16 | | | | | 1452444 |
| 2H16-L-160/500 | 500 | 160 | | 47 | 140 | B18 | | | | | 1434264 |
| 2H16-L-90/250 | 250 | 90 | | (subject to torque limitation) | | B18 | | | | | 1434344 |

1) Tapping Figures are a guide only. Actual tapping test are always recommended.
2) 1/4" BSP air inlet adaptor supplied with unit. NPT air inlet optional.
3) When fitted with exhaust silencer.

Performance data obtained at a line pressure of 6 bar. Speeds indicated are nominal. Specifications are subject to change without prior warning.

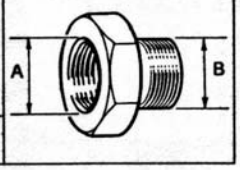
## Accessories

A comprehensive range of Airline Equipment is available from Desoutter. Please ask for publication

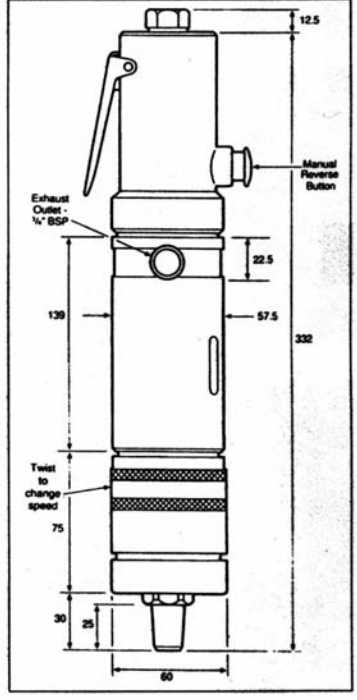
**Lou Zampini & Associates**
2 Douglas Pike, Rt. 7
Smithfield, RI 02917
1 800 353 4676
FAX 1 401 679 0165

### Adaptor

| Fem. Thread Size BSP A | Male Thread Size BSP B | Part No. |
|---|---|---|
| 1/2" | 3/8" | 62992 |




### 2H16 Dimensions




*CE - Machinery to be Incorporated*

For Further Information on Ergonomics and Workplace Design ask for Desoutter publication LT198