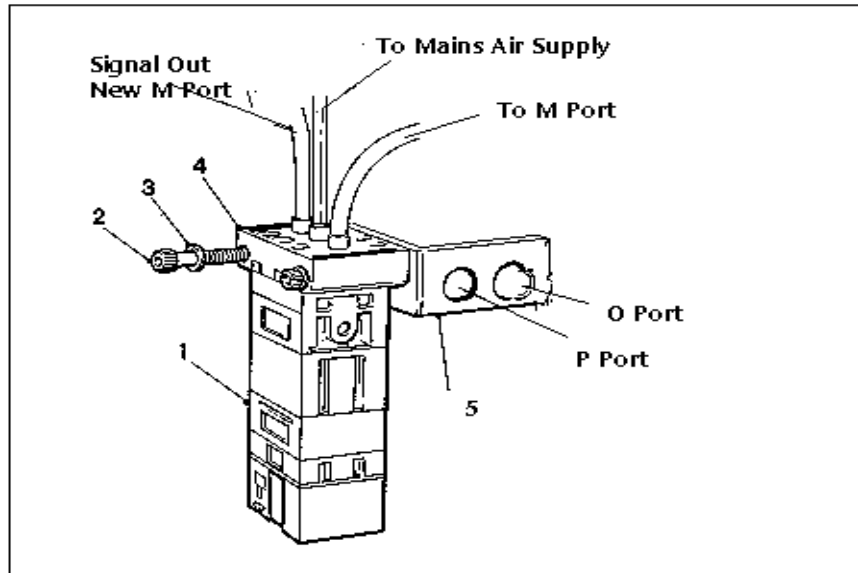


M Port Signal Kit 104822 – NOT Element – Inverts the M Port Signal on New Tools to match that of Old Tools



Item No.	Part No.	Description	Qty
1	255303	Not Gate	1
2	236313	Screw	2
3	186283	Washer	2
4	279313	Base	1
5	324783	Bracket	1

Assembly and Operation

Make sure the air supply is disconnected from the tool.

Screw the Not Gate (1) into the sub base (4), a peg prevents incorrect assembly.

Remove the plugs from the 'P' and 'O' ports on the tool control top Fit bracket (10) across the 'P' and 'O' ports and replace the air fittings to attach the bracket

Mount the Not Gate and Sub Base onto the bracket (10) and cut and connect the tubing as per the diagram.

Reconnect the air supply to the tool.

With the tool in the home position there should be no air from the Signal Out – New M Port Position. When the tool is away from the home position there will be a maintained signal from this port.