Model Type - Pages 6-27

Pneumatic Feed and Drive
- AFD205 0.29HP (0.22kW)
- AFD215 0.29HP (0.22kW)
- AFD415 0.50HP (0.38kW)
- AFD/AFT60 0.70HP (0.52kW)

Pneumatic Feed, Electric Drive
- AFDE200 0.33HP (0.25kW)
- AFDE400 0.40HP (0.33kW)
- AFDE410 1.00HP (0.75kW)
- AFDE600 0.40HP (0.33kW)
- AFDE610 1.00HP (0.75kW)
- AFDE620 1.50HP (1.10kW)
- AFDE700 2.00HP (1.50kW)
- AFDE710 3.00HP (2.20kW)

Electric Feed and Drive via Leadscrew
- AFTE270 0.24HP (0.18kW)
- AFTE470 0.50HP (0.38kW)
- AFTE480 1.00HP (0.75kW)

No Load Speed - Pages 6-27
The free output speed of the drill or tapper with no drilling or tapping load applied.

Control Block - Page 28
- A1 – Full feature type(1) – Automatic cycle
- A6 – Simple type(1)(2) – Remote cycle control
- A7 – Leadscrew type – PNP
- A8 – Leadscrew type – NPN

Output Spindle(2) - Pages 30/31
Output spindle to be supplied.

How to Order

AFDE400 - 2850 - A1 + B24

Model Code  No Load Speed  Control Block  Output Spindle

(1) Not required on AFTE models.
(2) Does not apply for AFD60 and AFT60.
AFD205, AFDE200, AFTE270

**Parallel Clamp**  
Part No. 61832

**Base Clamp**  
Part No. 61842

**Right Angle Clamp**  
Part No. 61822

**Bar Clamp**  
Part No. 61852

**Swivel Clamp**  
Part No. 61802

**Swan Neck Clamp**  
Part No. 61862

**Mounting Tube**

Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths.

<table>
<thead>
<tr>
<th>Tubing Length</th>
<th>Tubing Ø</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>1.574</td>
<td>39702</td>
</tr>
<tr>
<td>12</td>
<td>1.575</td>
<td>39722</td>
</tr>
<tr>
<td>18</td>
<td>1.575</td>
<td>39732</td>
</tr>
<tr>
<td>24</td>
<td>1.575</td>
<td>39742</td>
</tr>
<tr>
<td>30</td>
<td>1.575</td>
<td>39752</td>
</tr>
</tbody>
</table>
AFD415, AFDE400/410, AFTE470/480

Parallel Clamp
Part No. 76352

Base Clamp
Part No. 76302

Right Angle Clamp
Part No. 76342

Adjustable Bar Clamp
Part No. 97042

Swivel Clamp
Part No. 76332

Narrow Bar Clamp
Part No. 76292

Bar Clamp
Part No. 76272

Mounting Tube

Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths.

<table>
<thead>
<tr>
<th>TUBING LENGTH</th>
<th>TUBING Ø</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>2.225</td>
<td>9452</td>
</tr>
<tr>
<td>12</td>
<td>2.225</td>
<td>9462</td>
</tr>
<tr>
<td>18</td>
<td>2.233</td>
<td>9472</td>
</tr>
<tr>
<td>24</td>
<td>2.233</td>
<td>9482</td>
</tr>
<tr>
<td>30</td>
<td>2.24</td>
<td>9492</td>
</tr>
</tbody>
</table>
Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths.

<table>
<thead>
<tr>
<th>TUBING LENGTH</th>
<th>TUBING Ø</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 ins</td>
<td>0.375 ins</td>
<td>32562</td>
</tr>
<tr>
<td>36 ins</td>
<td>0.609 ins</td>
<td>32572</td>
</tr>
<tr>
<td>48 ins</td>
<td>0.375 ins</td>
<td>32582</td>
</tr>
</tbody>
</table>
mounting clamps

- Extensive range of mounting clamps to allow any orientation of the tool
- All clamps manufactured from aluminium

Lou Zampini & Associates
2 Douglas Pike, Rt. 7
Smithfield, RI 02917
1 800 353 4676
FAX 1 401 679 0165