**Model Type** - Pages 6-27

**Pneumatic Feed and Drive**
- AFD205 0.29HP (0.22kW)
- AFD215 0.29HP (0.22kW)
- AFD415 0.50HP (0.38kW)
- AFD/AFT60 0.70HP (0.52kW)

**Pneumatic Feed, Electric Drive**
- AFDE200 0.33HP (0.25kW)
- AFDE400 0.40HP (0.33kW)
- AFDE410 1.00HP (0.75kW)
- AFDE600 0.40HP (0.33kW)
- AFDE610 1.00HP (0.75kW)
- AFDE620 1.50HP (1.10kW)
- AFDE700 2.00HP (1.50kW)
- AFDE710 3.00HP (2.20kW)

**Electric Feed and Drive via Leadscrew**
- AFTE270 0.24HP (0.18kW)
- AFTE470 0.50HP (0.38kW)
- AFTE480 1.00HP (0.75kW)

**No Load Speed** - Pages 6-27
The free output speed of the drill or tapper with no drilling or tapping load applied.

**Control Block** - Page 28
- A1 – Full feature type\(^{(1)}\) – Automatic cycle
- A6 – Simple type\(^{(1)(2)}\) – Remote cycle control
- A7 – Leadscrew type – PNP
- A8 – Leadscrew type – NPN

\(^{(1)}\) Not required on AFTE models.
\(^{(2)}\) Does not apply for AFD60 and AFT60.

**Output Spindle**\(^{(2)}\) - Pages 30/31
Output spindle to be supplied.

---

**How to Order**

**AFDE400** - **2850** - **A1** + **B24**

**Model Code** - **No Load Speed** - **Control Block** - **Output Spindle**

---

Lou Zampini & Associates
2 Douglas Pike, Rt. 7
Smithfield, RI 02917
1 800 353 4676
FAX 1 401 679 0165
mounting clamps

- Extensive range of mounting clamps to allow any orientation of the tool
- All clamps manufactured from aluminium
AFD205, AFDE200, AFTE270

**Parallel Clamp**
Part No. 61832

**Base Clamp**
Part No. 61842

**Right Angle Clamp**
Part No. 61822

**Bar Clamp**
Part No. 61852

**Swivel Clamp**
Part No. 61802

**Mounting Tube**

Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths.

<table>
<thead>
<tr>
<th>TUBING LENGTH</th>
<th>TUBING Ø</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>1.574</td>
<td>39702</td>
</tr>
<tr>
<td>12</td>
<td>1.574</td>
<td>39722</td>
</tr>
<tr>
<td>18</td>
<td>1.575</td>
<td>39732</td>
</tr>
<tr>
<td>24</td>
<td>1.575</td>
<td>39742</td>
</tr>
<tr>
<td>30</td>
<td>1.575</td>
<td>39752</td>
</tr>
</tbody>
</table>
AFD415, AFDE400/410, AFTE470/480

**Parallel Clamp**
Part No. 76352

**Base Clamp**
Part No. 76302

**Right Angle Clamp**
Part No. 76342

**Adjustable Bar Clamp**
Part No. 97042

**Swivel Clamp**
Part No. 76332

**Narrow Bar Clamp**
Part No. 76292

**Bar Clamp**
Part No. 76272

**Mounting Tube**

Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths.

<table>
<thead>
<tr>
<th>TUBING LENGTH</th>
<th>TUBING Ø</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
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<td>9452</td>
</tr>
<tr>
<td>12</td>
<td>2.225</td>
<td>9462</td>
</tr>
<tr>
<td>18</td>
<td>2.233</td>
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<td>2.233</td>
<td>9482</td>
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<tr>
<td>30</td>
<td>2.233</td>
<td>9492</td>
</tr>
</tbody>
</table>
AFD60, AFT60, AFDE600/610/620

**Parallel Clamp**
Part No. 32492

**Swivel Clamp**
Part No. 32502

**Bar Clamp**
Part No. 32532

**Right Angle Clamp**
Part No. 32522

**Base Clamp**
Part No. 32542

**Mounting Tube**

Tubing is of the same outside diameter as the auto feed unit and is available in the following standard lengths:

<table>
<thead>
<tr>
<th>Tubing Length</th>
<th>Tubing Ø</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 inches</td>
<td>3.073</td>
<td>32562</td>
</tr>
<tr>
<td>36 inches</td>
<td>3.069</td>
<td>32572</td>
</tr>
<tr>
<td>48 inches</td>
<td>3.069</td>
<td>32582</td>
</tr>
</tbody>
</table>