WARNING: When disassembling the tool, turn the knob to remove the safety collar. Always disconnect the tool before performing maintenance or cleaning.

Operating Instructions:

1. Adjust the air valve to the desired pressure.
2. Start the feed to ensure a smooth feed rate.
3. Release the air valve to stop the feed.
4. Adjust the air supply pressure to the desired level.
5. Release the air valve to stop the feed.
6. Release the air valve to stop the feed.

Troubleshooting:

1. No feed: Check the air supply pressure.
2. Slow feed: Check the air supply pressure.
3. Too fast feed: Check the air supply pressure.
4. Incorrect feed rate: Check the air supply pressure.

Parts List:

1. Valve Block Module Complete (11)
2. Foot Switch (1)
3. Motor (2)
4. Air Supply (3)
5. Feed Motor (4)
6. Feed Valve (5)
7. Foot Switch (6)
8. Feed Control Valve (7)
9. Feed Motor (8)
10. Valve Block Module Complete (11)
11. Foot Switch (12)
12. Feed Valve (13)
13. Foot Switch (14)
14. Feed Motor (15)
15. Valve Block Module Complete (16)
16. Foot Switch (17)
17. Feed Valve (18)
18. Foot Switch (19)
19. Feed Motor (20)
20. Valve Block Module Complete (21)
21. Foot Switch (22)
22. Feed Valve (23)
23. Foot Switch (24)
24. Feed Motor (25)
25. Valve Block Module Complete (26)
26. Foot Switch (27)
27. Feed Valve (28)
28. Foot Switch (29)
29. Feed Motor (30)
30. Valve Block Module Complete (31)
31. Foot Switch (32)
32. Feed Valve (33)
33. Foot Switch (34)
34. Feed Motor (35)
35. Valve BlockModule Complete (36)
36. Foot Switch (37)
37. Feed Valve (38)
38. Foot Switch (39)
39. Feed Motor (40)
40. Valve Block Module Complete (41)
41. Foot Switch (42)
42. Feed Valve (43)
43. Foot Switch (44)
44. Feed Motor (45)
<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>City</th>
<th>From, To, Part No.</th>
<th>Description</th>
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<td>City</td>
<td>From, To, Part No.</td>
<td>Description</td>
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Operating Instructions

Setting Outlining Operation

1. Position to drill
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100. Position to drill

Setting Outlining Operation (Fig. 1) (Fig. 2)
Sectioning Instructions

Servicing Instructions

AF41

AFD41