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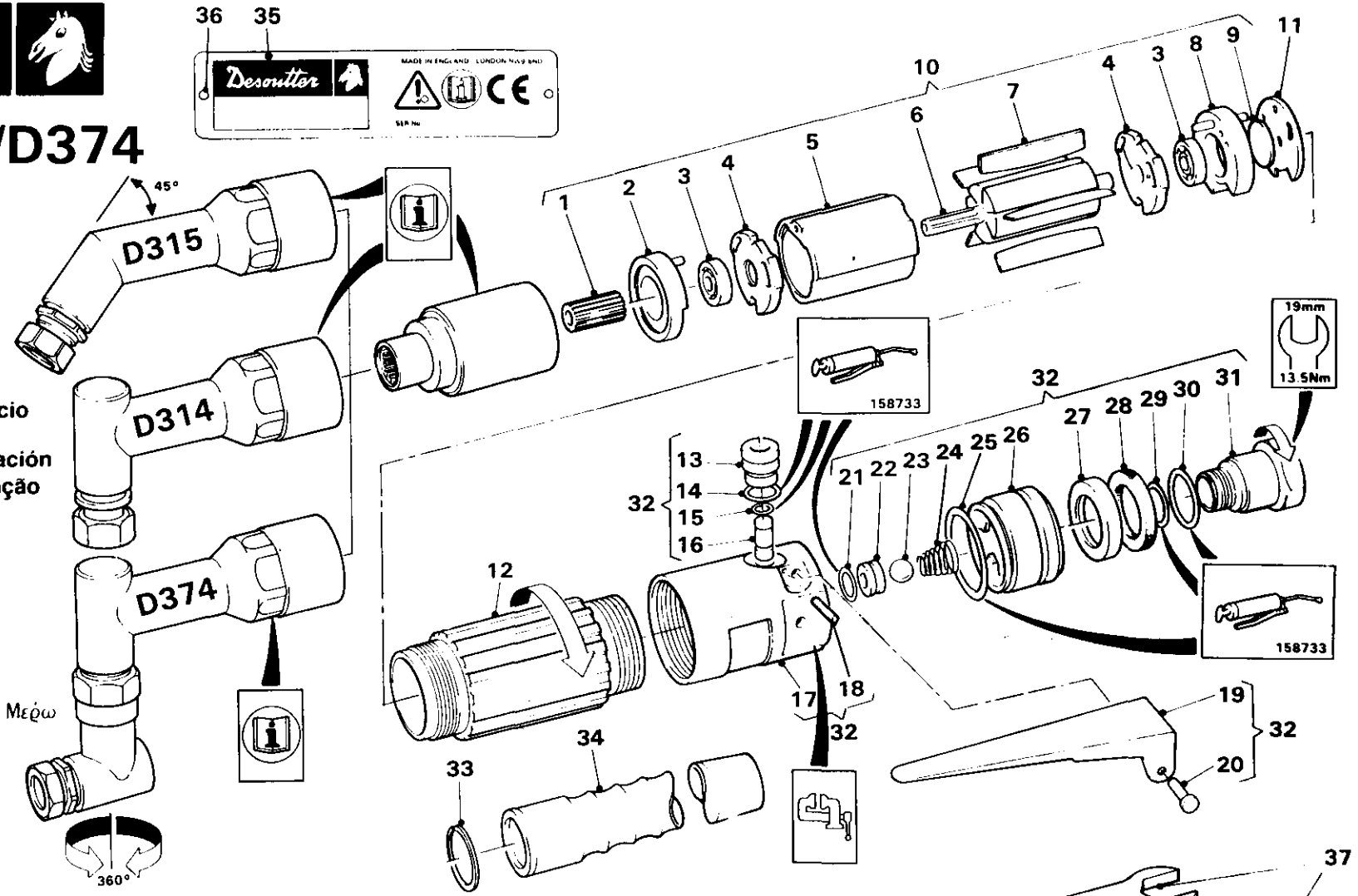
Desoutter

Desoutter Limited. HP2 7DR, UK

D314/D315/D374

- (GB) Servicing Instructions / Parts List / Operating Instructions
- (D) Wartungsanleitung / Teileliste / Bedienungsanleitung / Manuel d'entretien
- (F) Liste de pièces / Manuel d'utilisation / Instrucciones de Servicio
- (E) Listas de Repuestos / Instrucciones de Operación / Instruções de Manutenção
- (P) Listas de Peças / Instruções de Funcionamento / Istruzioni per la
- (I) Manutenzione / Elenco delle Parti / Istruzioni Operative
- (GR) Οδηγίες Συντήρησης / Κατάλογοι Ανταλλακτικών Μερών / Οδηγίες Λειτουργιάς
- (NL) Onderhoudsinstructies / Onderdelenlijst / Bedieningsinstructies / Servicevejledning
- (DK) Liste over dele / Betjeningsvejledning / Serviceinstruksjoner
- (N) Delelister / Driftsinstruksjoner / Serviceinstruktioner
- (S) Reservdelslista / Bruksanvisning / Huolto-ohjeet
- (FIN) Osaluettelo / Käyttöohjeet



D314-L-5700	1398174- D	D315-L-5700	1398334- D				
D314-L-4400	1380994- D	D315-L-4400	1381124- D				
D314-L-2800	1381384- D	D315-L-2800	1381544- D				
D314-L-1750	1381964- D	D315-L-1750	1382194- D				
D314-L-1050	1382354- D	D315-L-1050	1382514- D	D374-L-5700	1398594- D		
D314-L-400	1382774- D	D315-L-400	1382934- D	D374-L-2800	1381704- D		

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Parts List/Teileliste/Liste de Pièces

Desoutter

Desoutter Limited.

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté	Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	306553 (5700RPM) (1750RPM)	1	12	310683 (5700RPM) (4400RPM) (2800RPM)	1
	306543 (4400RPM) (1050RPM)	1		310973 (1750RPM) (1050RPM) (400RPM)	1
2	304673	1			
*3	33433	2			
4	254873	2	13	252533	1
5	254853	1	*14	203713	1
6	306503 (5700RPM)	1	*15	261213	1
			16	306003	1
	(4400RPM)		17	252333	1
	(1750RPM)		18	261223	1
	(1050RPM)		19	305983	1
	266553 (2800RPM) (400RPM)	1	20	235853	1
			*21	500953	1
			22	252383	1
*7	36613	5	23	1693	1
8	254883	1	24	252493	1
9	254903	1	*25	203423	1
10	313153 (5700RPM)	1	26	252423	1
			27	252483	1
	(1750RPM)		28	252453	1
	313163 (4400RPM) (1050RPM)	1	*29	202313	1
			*30	268513	1
			31	261503 (¼in BSP)	1
	268593 (2800RPM) (400RPM)	1		261513 (¼in NPT)	1
*11	253003	1	32	261393 (¼in BSP)	1
				261403 (¼in NPT)	1
			33	235203	1
			34	222453	1
			35	363363	1
			36	54853	2
			37	82623	2

SERVICE KITS
SERVICE-AUSRÜSTUNGEN
TROUSSES D'ENTRETIEN

Part No. Teil. Nr. Référence		Qty Menge Qté
356673	(Item 3)	2
	(Item 7)	5
362653	(Item 11)	1
	(Item 14)	1
	(Item 15)	1
	(Item 21)	1
	(Item 25)	1
	(Item 29)	1
	(Item 30)	1
	(Item 31)	1

* Indicates normal replacement items. It is recommended that adequate stocks are held for servicing requirements.

Always quote tool model number, serial number and spare part number when ordering spares.

* Bedeutet normale Verschleißteile. Es empfiehlt sich eine angemessene Menge für Wartungszwecke auf Lager zu halten.

Bei der Bestellung von Ersatzteilen, bitte immer angeben: Typennummer der Bohrmaschine, Werknummer und Ersatzteilnummer.

* Le symbole astérisque (*) indique des articles de rechange normaux. Il est recommandé d'en conserver des stocks suffisants pour assurer toutes les opérations d'entretien courant.

Lors de la commande de pièces de rechange, toujours citer le numéro de modèle de l'outillage, son numéro de série et le numéro de référence de chaque pièce de rechange.

* Indica elementos de reposición regular. Se recomienda tener una cantidad adecuada de los mismos en reserva a efectos de mantenimiento.

Al encargar piezas de recambio, siempre debe indicarse el número de modelo de la herramienta, su número de serie y el número de la pieza de recambio.

* Indica itens que são substituidos regularmente. É recomendado que estoques adequados sejam mantidos para requisitos de manutenção.

Cite sempre o número do modêlo da ferramenta, número de série, e número da peça accesória quando pedindo acessórios.

* L'asterisco denota ricambi normali. Si consiglia di mantenere scorte adeguate alle esigenze della manutenzione.

Nell'ordinazione di ricambi citare il numero di modello dell'utensile, il numero di matricola e quello di catalogo del pezzo.

* Σημαίνει συνηθισμένα είδη (τεμάχια) για αντικατάσταση. Σας συνιστούμε να τηρείτε αρκετό απόθεμα από τα είδη που χρειάζονται αντικατάσταση.

Οταν παραγγέλνετε ανταλλακτικά πάντα να γράφετε τον αριθμό μοντέλου του εργαλείου, τον αριθμό σειράς και τον αριθμό ανταλλακτικού.

* Betekent normale reserveartikelen. Het verdient aanbeveling om voldoende voor onderhoudsbehoeften voorradig te hebben.

Bij bestelling van reserveonderdelen geef altijd modelnummer, volgnummer en reserveonderdeelnummer van het werktuig op.

* Indikerer normale udskiftningsemner. Det anbefales at have rigelige forsyninger af dele til brug i forbindelse med eftersyn.

Opgiv altid det korrekte værktøjsmodelnummer, serienummer og reservedelsnummer ved bestilling af reservedele.

* Angir normale reservedeler. Det anbefales at tilstrekkelig antall reservedeler holdes på lager.

Ved bestilling av deler må man alltid oppgi verktøyets modellnr., serienr. og reservedelens nr.

* Utmärker normala reservdelar. Vi rekommenderar att tillräckligt antal lagras för serviceändamål.

Uppge alltid verktygets modellnummer, serienummer samt reservdelens nummer vid beställning av reservdelar.

* Viittaa tavallisiin varaosiin. Suosittelemme, että riittäviä määriä pidetään varastossa huoltotarpeita varten.

Työkalun mallinumero, sarjanumero ja varasosan numero on aina mainittava tilattaessa.

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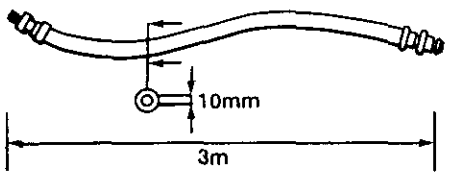
STATEMENT OF USE

This product is designed for drilling holes.

Recommended inlet hose



LUBRICATION

Correct lubrication is vital for the maximum performance of the tool and an airline lubricator should be fitted in the system down line of the filter. Use ISO VG 15.

158733 = Molykote PG75
208893 = Rocol M204G
273273 = BP Q5618
273283 = BP FG00EP
27662 = ISO VG15

DATA

Maximum air Pressure Pmax	6.3 bar.	
Minimum air pressure Pmin	2 bar	
Sound Pressure Level (dBa)	77 ± 2	re. CAGI-PNEUROP Test Code
Vibration Level m/s²	< 2.5	re. ISO 8662/1
Weight	0.79kg	(D314) (D315)
	0.88kg	(D374)

⚠ WARNING

BEFORE OPERATING THIS TOOL, READ AND UNDERSTAND PNEUMATIC DRILL & TAPPER SAFETY INSTRUCTIONS PART No. 354343

ACCESSORIES

A range of accessories are available and should be selected from the Desoutter catalogue.

OPERATING INSTRUCTIONS

1. The tools are fitted with a progressive throttle action. This allows for a low speed with a small throttle opening, ideal when commencing a drilling operation.
2. *Always use a sharp drill at the correct cutting speed.*

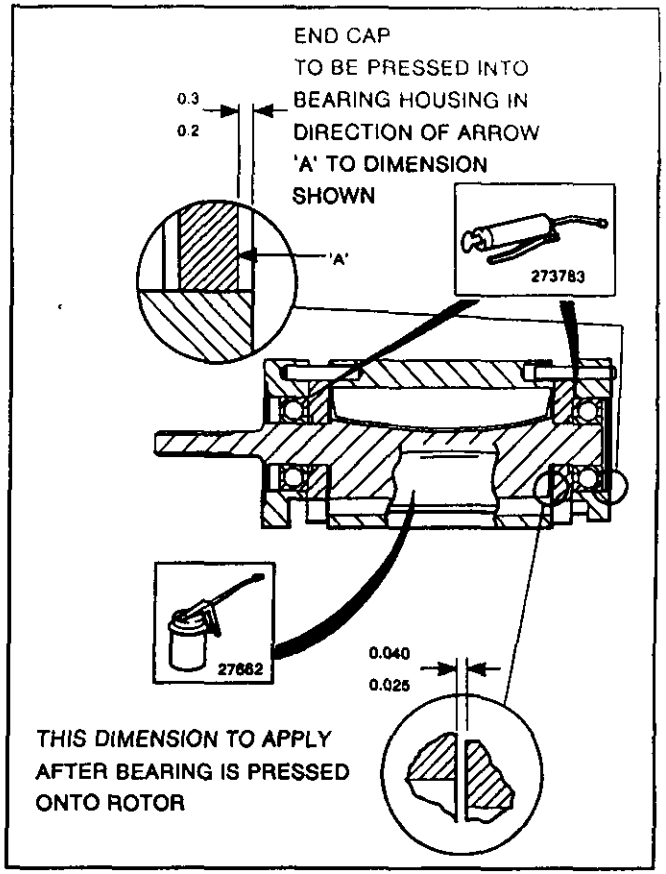
MAINTENANCE INSTRUCTIONS

1. Servicing should be carried out at intervals of 1000 hours' use.
2. All torque figures ± 10%.
3. Replace as necessary all 'O' rings, bearings and rotor blades, see service kits.
4. When disposing of components, lubricants, etc. ensure that the relevant safety procedures are carried out.
5. Indicates direction of dismantling.
6. Torque values stated are for assembly.

ASSEMBLY NOTES (ANGLE HEAD)

(1) It is important that the collet spindle rotates freely with approximately 0.003in (0.075mm) of end float. If adjustment is necessary selective fit one or both outside ball races (Item 2).

(2) When angle head is assembled check that there is slight backlash, approximately 0.001in (0.025mm), between drive and collet spindle gears. To obtain this dimension vary thickness of shim (Item 9/13) until satisfactory.



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Use only authorized parts. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.

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Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D314	
	279073	
1	77403	1
*2	77423	2
*3	3893	20
4	77413	1
*5	77393	1
6	289533	1
*7	77463	1
8	81503	1
*9	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060043 (0.10mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*10	2423	1
11	77323	1
12	279073	1

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D315	
	320583	
1	77403	1
*2	77423	2
*3	3893	20
4	318883	1
*5	77473	1
6	289543	1
*7	77463	1
8	318053	1
*9	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*10	2423	1
11	77323	1
12	320583	1

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D374	
	289563	
1	77403	1
*2	77423	2
*3	3893	20
4	77413	1
*5	77393	1
6	268183	1
*7	268210023 (0.05mm)	A/R
	268210053 (0.13mm)	A/R
	268210103 (0.25mm)	A/R
*8	77463	3
9	268193	1
10	268203	1
11	289553	1
12	81503	1
*13	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*14	2423	1
15	77323	1
16	289563	1

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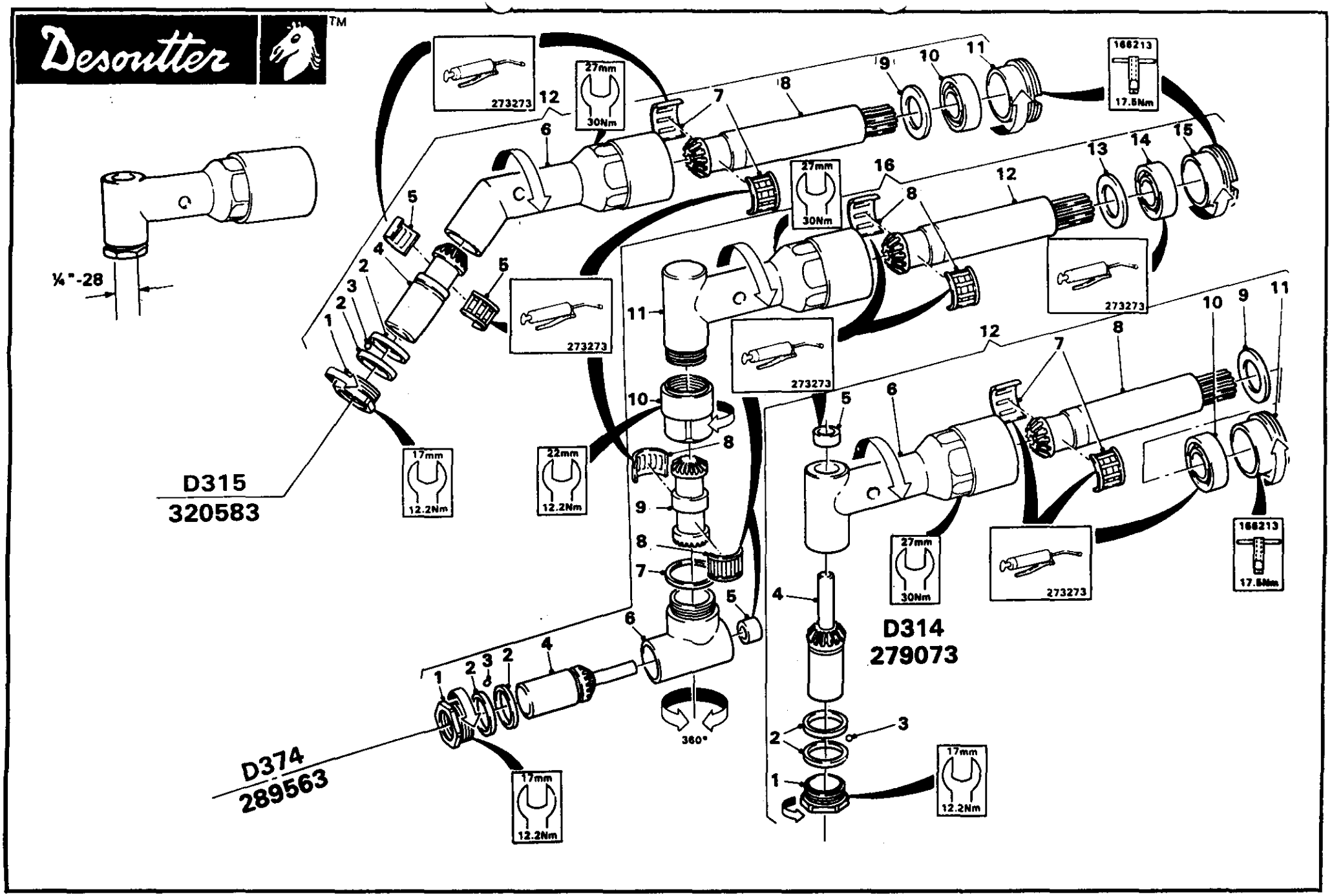

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5700 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310743	1
*9	298893	3
10	299073	3
11	375483	1

4400 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310733	1
*9	298893	3
10	299093	3
11	375483	1

2800 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310723	1
*9	251663	3
10	299113	3
11	375483	1

1750 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310743	1
*8	298893	6
9	299073	6
10	306643	1
11	306823	1
12	375483	1
13	312553	1

1050 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310733	1
*8	298893	6
9	299093	6
10	306653	1
11	306823	1
12	375483	1
13	312553	1

400 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310723	1
*8	251663	6
9	299113	6
10	306673	1
11	306823	1
12	375483	1
13	312553	1

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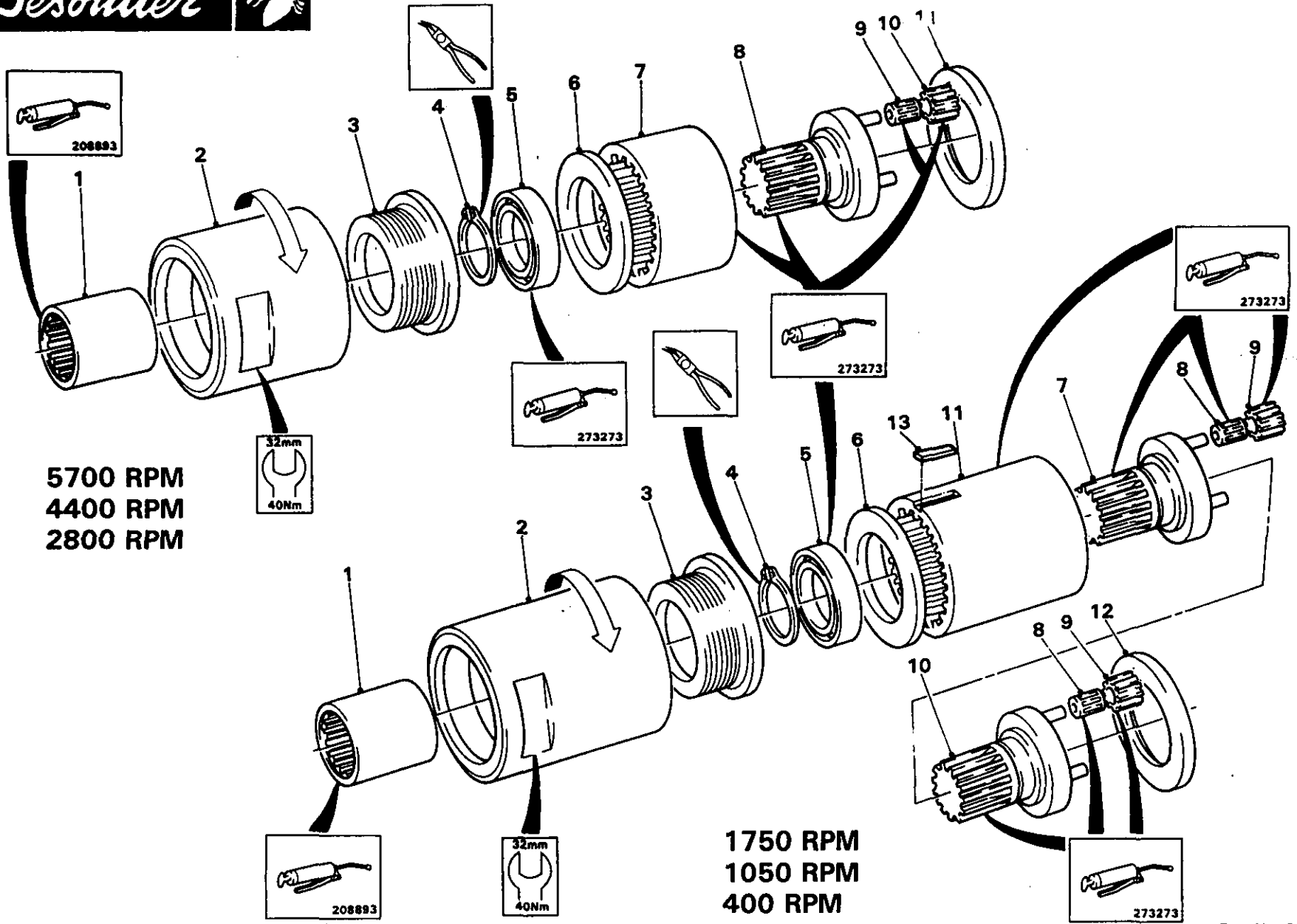

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Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté	Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	306553 (5700RPM) (1750RPM)	1	12	310683 (5700RPM) (4400RPM)	1
	306543 (4400RPM) (1050RPM)	1		(2800RPM) 310973 (1750RPM)	1
2	304673	1		(1050RPM)	
*3	33433	2		(400RPM)	
4	254873	2	13	252533	1
5	254853	1	*14	203713	1
6	306503 (5700RPM)	1	*15	261213	1
	(4400RPM)		16	306003	1
	(1750RPM)		17	252333	1
	(1050RPM)		18	261223	1
	266553 (2800RPM)	1	19	305983	1
	(400RPM)		20	235853	1
*7	36613	5	*21	500953	1
8	254883	1	22	252383	1
9	254903	1	23	1693	1
10	313153 (5700RPM)	1	24	252493	1
	(1750RPM)		*25	203423	1
	313163 (4400RPM)	1	26	252423	1
	(1050RPM)		27	252483	1
	268593 (2800RPM)	1	28	252453	1
	(400RPM)		*29	202313	1
*11	253003	1	*30	268513	1
			31	261503 (¼in BSP)	1
				261513 (¼in NPT)	1
			32	261393 (¼in BSP)	1
				261403 (¼in NPT)	1
			33	235203	1
			34	222453	1
			35	363363	1
			36	54853	2

SERVICE KITS
SERVICE-AUSRÜSTUNGEN
TROUSSES D'ENTRETIEN

Part No. Teil. Nr. Référence		Qty Menge Qté
356673	(Item 3)	2
	(Item 7)	5
362653	(Item 11)	1
	(Item 14)	1
	(Item 15)	1
	(Item 21)	1
	(Item 25)	1
	(Item 29)	1
	(Item 30)	1
	(Item 31)	1

* Indicates normal replacement items. It is recommended that adequate stocks are held for servicing requirements.

Always quote tool model number, serial number and spare part number when ordering spares.

* Bedeutet normale Verschleißteile. Es empfiehlt sich eine angemessene Menge für Wartungszwecke auf Lager zu halten.

Bei der Bestellung von Ersatzteilen, bitte immer angeben: Typennummer der Bohrmaschine, Werknummer und Ersatzteilnummer.

* Le symbole astérisque (*) indique des articles de rechange normaux. Il est recommandé d'en conserver des stocks suffisants pour assurer toutes les opérations d'entretien courant.

Lors de la commande de pièces de rechange, toujours citer le numéro de modèle de l'outillage, son numéro de série et le numéro de référence de chaque pièce de rechange.

* Indica elementos de reposición regular. Se recomienda tener una cantidad adecuada de los mismos en reserva a efectos de mantenimiento.

Al encargar piezas de recambio, siempre debe indicarse el número de modelo de la herramienta, su número de serie y el número de la pieza de recambio.

* Indica itens que são substituidos regularmente. É recomendado que estoques adequados sejam mantidos para requisitos de manutenção.

Cite sempre o número do modêlo da ferramenta, número de série, e número da peça accesória quando pedindo acessórios.

*L'asterisco denota ricambi normali. Si consiglia di mantenere scorte adeguate alle esigenze della manutenzione.

Nell'ordinazione di ricambi citare il numero di modello dell'utensile, il numero di matricola e quello di catalogo del pezzo.

* Σημαίνει συνηθισμένα είδη (τεμάχια) για αντικατάσταση. Σας συνιστούμε να τηρείτε αρκετό απόθεμα από τα είδη που χρειάζονται αντικατάσταση.

Οταν παραγγέλνετε ανταλλακτικά πάντα να γράφετε τον αριθμό μοντέλου του εργαλείου, τον αριθμό σειράς και τον αριθμό ανταλλακτικού.

* Betekent normale reserveartikelen. Het verdient aanbeveling om voldoende voor onderhoudsbehoeften voorradig te hebben.

Bij bestelling van reserveonderdelen geef altijd modelnummer, volgnummer en reserveonderdeelnummer van het werktuig op.

* Indikerer normale udskiftningsemner. Det anbefales at have rigelige forsyninger af dele til brug i forbindelse med eftersyn.

Opgiv altid det korrekte værktøjsmodelnummer, serienummer og reservedelsnummer ved bestilling af reservedele.

* Angir normale reservedeler. Det anbefales at tilstrekkelig antall reservedeler holdes på lager.

Ved bestilling av deler må man alltid oppgi verktøyets modellnr., serienr. og reservedelens nr.

* Utmärker normala reservdelar. Vi rekommenderar att tillräckligt antal lagras för serviceändamål.

Uppge alltid verktygets modellnummer, serienummer samt reservdelens nummer vid beställning av reservdelar.

* Viittaa tavallisiin varaosiin. Suosittelemme, että riittäviä määriä pidetään varastossa huoltotarpeita varten.

Työkalun mallinumero, sarjanumero ja varasosan numero on aina mainittava tilattaessa.

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D314/D315/D374

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- Instuzioni Operative
- *Οδηγίες Συντήρησης*
- (GR) *Κατάλογοι Ανταλλακτικών Μερών*
- *Οδηγίες Λειτουργιάς*
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- Bedieningsinstructies
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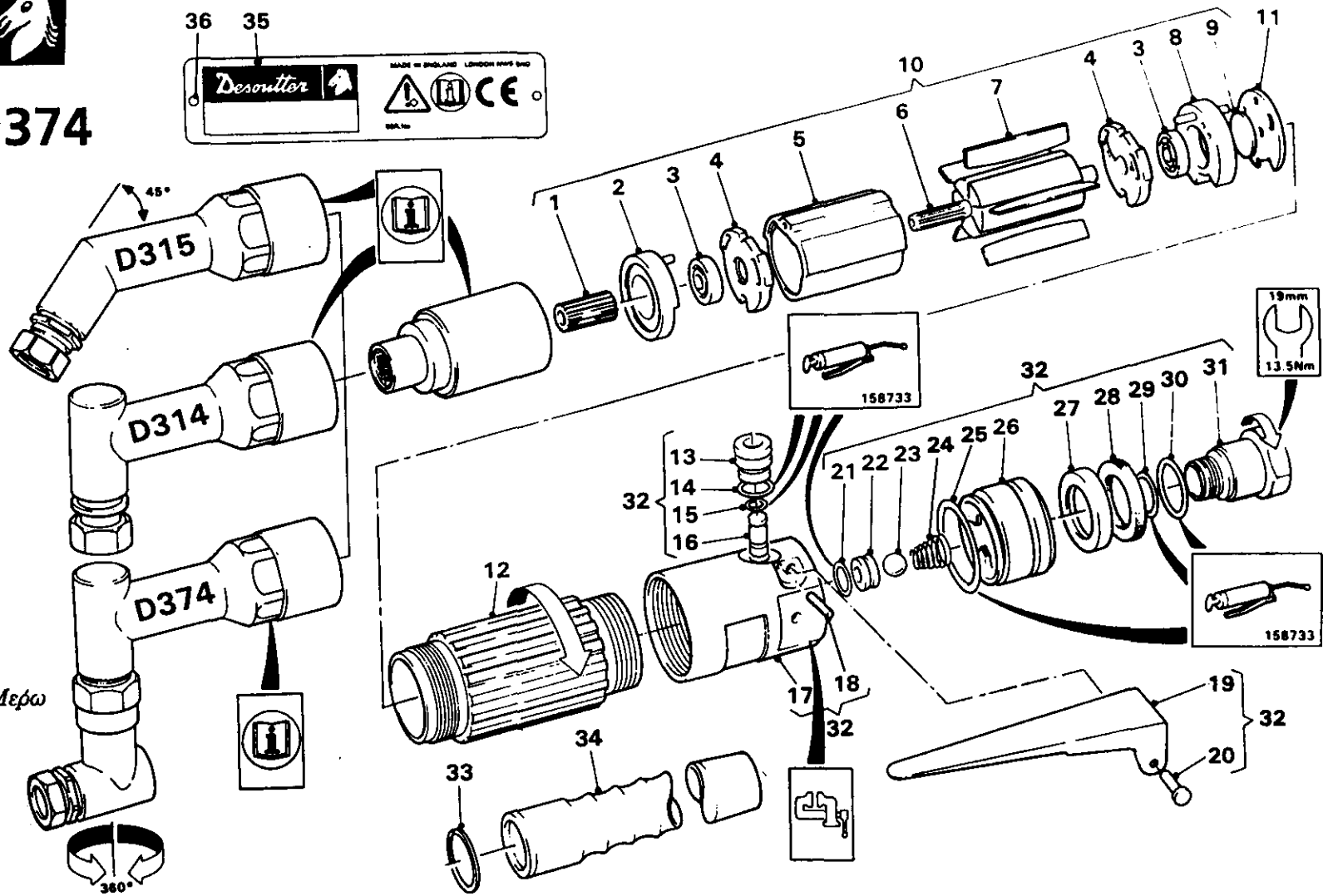
- (FIN) Osaluettelo
- Käyttöohjeet



D314-L-5700	1456874-C	D315-L-5700	1456924-C		
D314-L-4400	1456054-C	D315-L-4400	1456934-C		
D314-L-2800	1456884-C	D315-L-2800	1456944-C		
D314-L-1750	1456894-C	D315-L-1750	1456954-C		
D314-L-1050	1456904-C	D315-L-1050	1456964-C	D374-L-5700	1456984-C
D314-L-400	1456914-C	D315-L-400	1456974-C	D374-L-2800	1456994-C

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Parts List/ Teilliste/Liste de Pie_es

Desoutter

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D314	
	77513	
1	78163	1
2	19162	1
3	77403	1
*4	77423	2
*5	3893	20
6	78123	1
*7	77393	1
8	77333	1
*9	77463	1
10	81503	1
*11	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060043 (0.10mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*12	2423	1
13	77323	1
14	77513	1

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D315	
	78183	
1	78163	1
2	19162	1
3	77403	1
*4	77423	2
*5	3893	20
6	78153	1
*7	77473	1
8	78133	1
*9	77463	1
10	81533	1
*11	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*12	2423	1
13	77323	1
14	78183	1

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
	D374	
	268143	
1	78163	1
2	19162	1
3	77403	1
*4	77423	2
*5	3893	20
6	78123	1
*7	77393	1
8	268183	1
*9	268210023 (0.05mm)	A/R
	268210053 (0.13mm)	A/R
	268210103 (0.25mm)	A/R
*10	77463	3
11	268193	1
12	268203	1
13	268173	1
14	81503	1
*15	78060023 (0.05mm)	A/R
	78060033 (0.08mm)	A/R
	78060053 (0.13mm)	A/R
	78060103 (0.25mm)	A/R
*16	2423	1
17	77323	1
18	268143	1

Optional Items
Optionszubehör
Options

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence
2	18922 (1.6mm)
2	18932 (1.8mm)
2	18942 (2.0mm)
2	18952 (2.2mm)
2	18962 (2.4mm)
2	18972 (2.6mm)
2	18982 (2.8mm)
2	18992 (3.0mm)
2	19002 (3.2mm)
2	19022 (3.4mm)
2	19032 (3.6mm)
2	19042 (3.8mm)
2	19052 (4.0mm)

Optional Items
Optionszubehör
Options

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence
2	19062 (4.2mm)
2	19072 (4.4mm)
2	19082 (4.6mm)
2	19092 (4.8mm)
2	19102 (5.0mm)
2	19122 (5.2mm)
2	19132 (5.4mm)
2	19142 (5.6mm)
2	19152 (5.8mm)
2	19162 (6.0mm)
2	19172 (6.2mm)
2	19182 (6.4mm)

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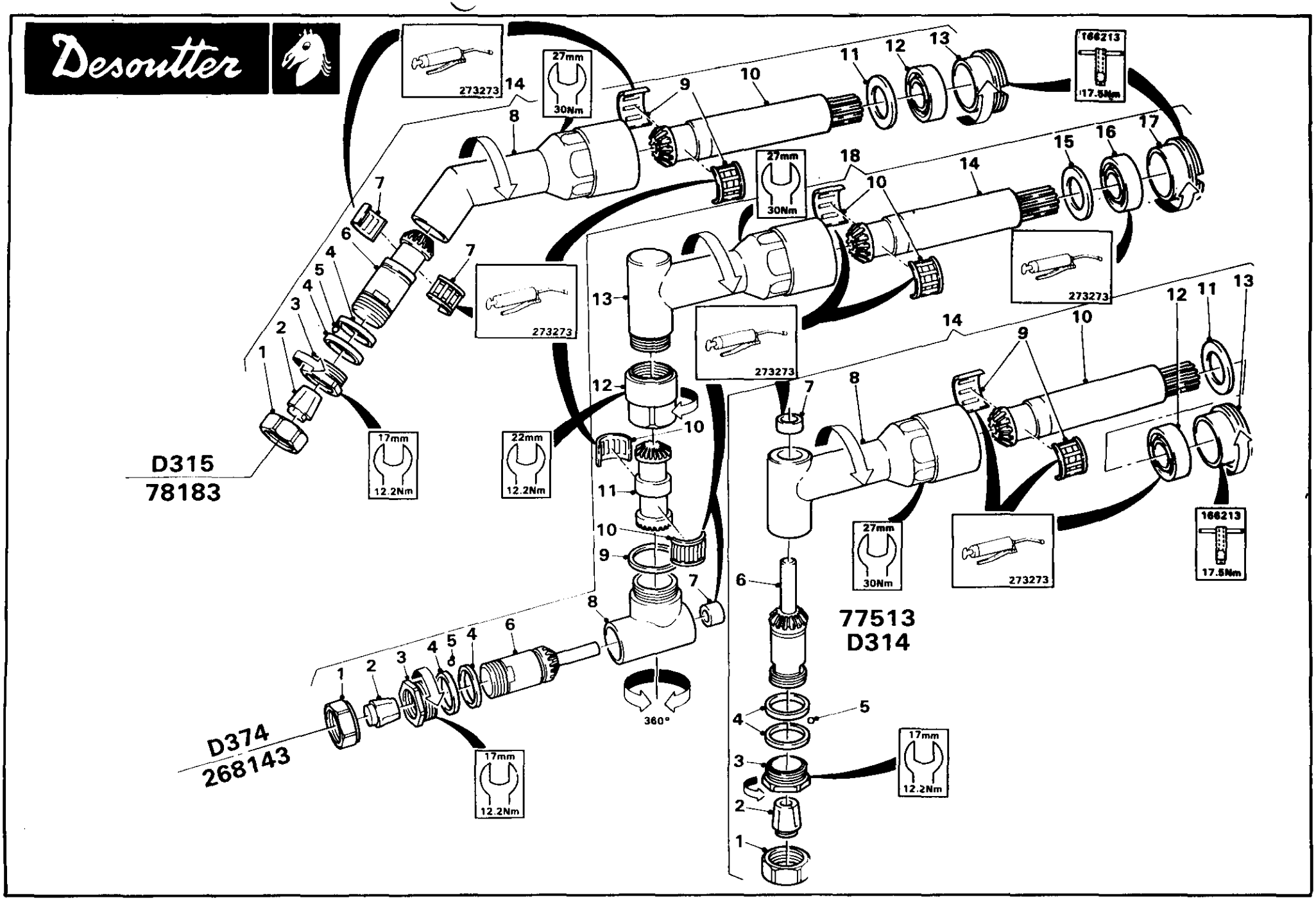

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Gearbox Parts List/Getriebe Teileliste/Boîte D'engrenages Liste De Pièces

Desoutter

5700 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310743	1
*9	298893	3
10	299073	3
11	375483	1

4400 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310733	1
*9	298893	3
10	299093	3
11	375483	1

2800 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	306313	1
8	310723	1
*9	251663	3
10	299113	3
11	375483	1

1750 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310743	1
*8	298893	6
9	299073	6
10	306643	1
11	306823	1
12	375483	1
13	312553	1

1050 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310733	1
*8	298893	6
9	299093	6
10	306653	1
11	306823	1
12	375483	1
13	312553	1

400 RPM

Item No. Pos. Nr. No. Article	Part No. Teil. Nr. Référence	Qty Menge Qté
1	77313	1
2	252643	1
3	310663	1
4	42353	1
*5	2423	1
6	37623	1
7	310723	1
*8	251663	6
9	299113	6
10	306673	1
11	306823	1
12	375483	1
13	312553	1

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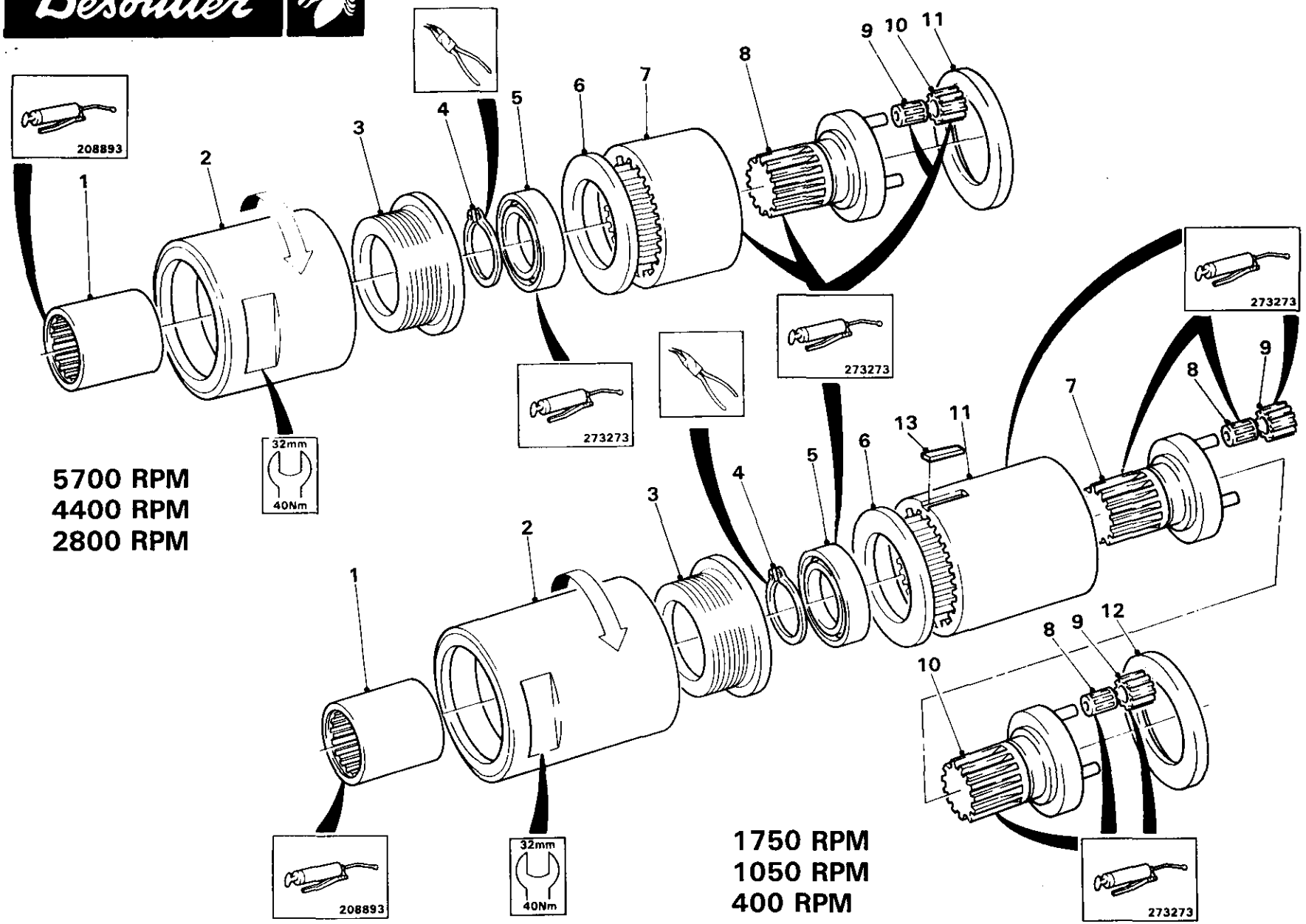
Desoutter