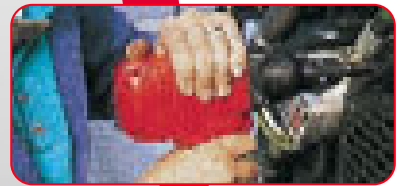




Impact Wrenches





For 100 years, air-power has been pumping through our veins.

Since 1901, Chicago Pneumatic Tool Company has lived and breathed air tool technology. We've endured from our long-standing commitment to providing the highest quality air tools to the automotive, construction and industrial markets. This commitment has seen us through the past

100 years and guides us today with a focus on innovation, ergonomics and a dedication to service that is second to none. Building on a century of experience while moving confidently into the future, your needs will continue to be at the heart of Chicago Pneumatic.

Contents

Contents



Chicago Pneumatic Impact Wrench
Features..... *page 4*



Tool Selection..... *page 5*

3/8" Drive..... *page 6*

1/2" Drive..... *page 7*

3/4" Drive..... *page 8*



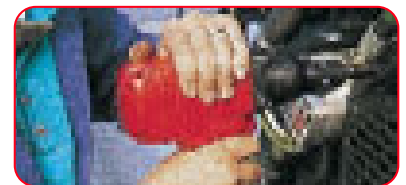
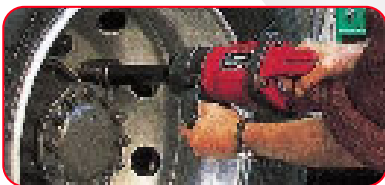
1" Drive..... *page 9*

1"-1 1/2" Drive *page 10*

Torque Controlled Tools..... *page 11*

Noise and Vibration Levels..... *page 13*

Safety Instructions..... *page 14*



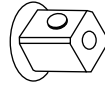
Chicago Pneumatic Impact Wrench Features

Ease of Service

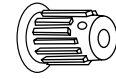
Simple 3 piece construction for ease and speed of servicing. Durable steel clutch housings (zinc option on some models).

Output Options

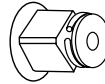
Socket retention options include:



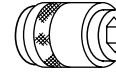
Pin Retainer
for infrequent socket change



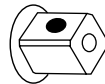
Integral Spline
with integral push button retainer



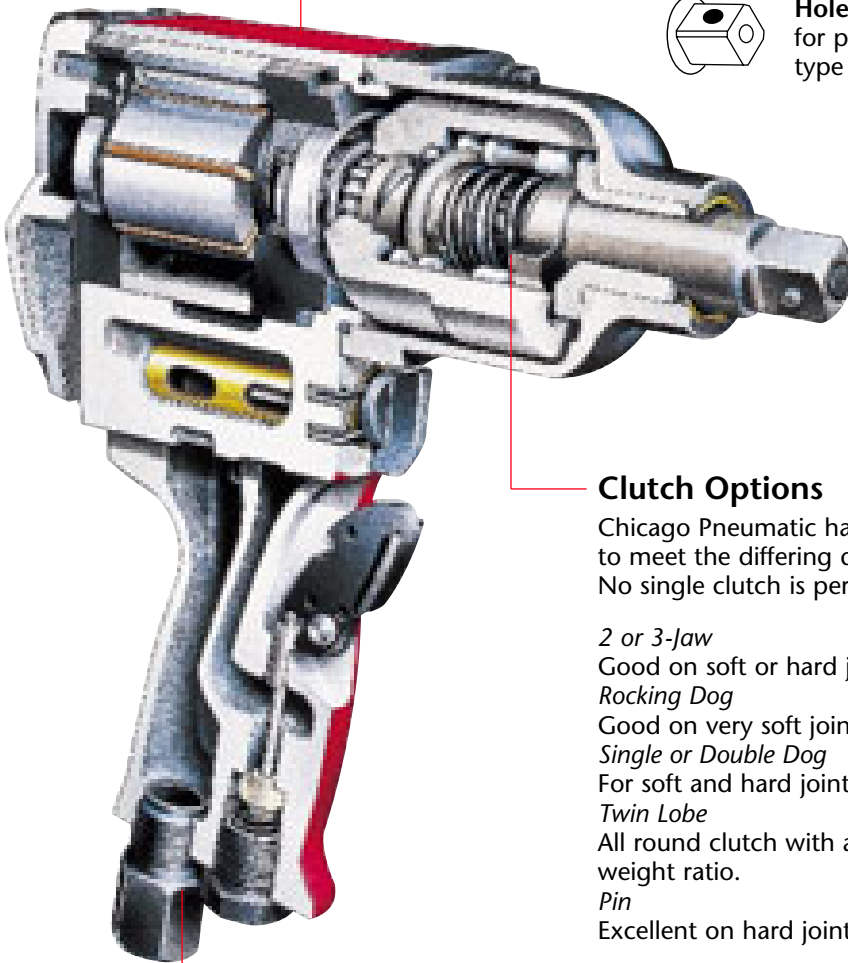
Friction Ring
for rapid socket change



Quick Change
for screwdriver bits or torsion bars



Hole
for pin and o ring type retention



Clutch Options

Chicago Pneumatic have developed a range of 7 clutch types to meet the differing demands of our customers applications. No single clutch is perfect for every type of joint.

2 or 3-Jaw

Good on soft or hard joints with high ultimate torques.

Rocking Dog

Good on very soft joints providing high speed rundown.

Single or Double Dog

For soft and hard joints. High power/weight ratio.

Twin Lobe

All round clutch with a high ultimate torque and high power to weight ratio.

Pin

Excellent on hard joints with a good power/weight ratio.

Handle Options

Choices of handles and trigger configuration depending on tool size



Pistol



D Outside Trigger



D Inside Trigger

Tool Selection

Criteria

1. Application Type
2. Bolt Size/Torque
3. Joint Type
4. Handle Type
5. Socket Retention

1. Application Type

Heavy Duty – Suitable for high production rates such as those on production/assembly lines, where high durability is used and the tools are used frequently.

General Duty – For use in general purpose and light/medium assembly applications with intermittent use and for maintenance.

Torque Controlled – Tool “shuts off” at a predetermined torque with the added benefits of being able to eliminate some operator influence and be used for 2 or more torques with the same tool.

2. Bolt Size/Torque

The table below lists the maximum torques (ft lb) for bolt sizes and different grade fasteners. These torque figures are for guidance only. Always confirm values with the bolt supplier/manufacturer.

| BOLT SIZE | SAE GRADE 1 AND GRADE 2 | SAE GRADE 5 | ASTM-UNC GRADE 8/A490 | ASTM-UNC A325 |
|-----------|-------------------------|-------------|-----------------------|---------------|
| in. | | | | |
| 1/4" | 3 | 8 | 11 | |
| 5/16" | 6 | 16 | 22 | |
| 3/8" | 11 | 28 | 38 | |
| 7/16" | 18 | 46 | 61 | |
| 1/2" | 28 | 70 | 94 | |
| 9/16" | 43 | 110 | 135 | |
| 5/8" | 55 | 140 | 188 | 200 |
| 3/4" | 97 | 250 | 336 | 355 |
| 7/8" | 155 | 405 | 541 | 570 |
| 1" | 230 | 600 | 812 | 850 |
| 1 1/8" | 340 | 770 | 1151 | 1060 |
| 1 1/4" | 480 | 1080 | 1626 | 1495 |
| 1 3/8" | 660 | 1470 | 2130 | 1960 |
| 1 1/2" | 860 | 1950 | 2830 | 2600 |

3. Joint Type

As a guide use the table to specify a tool for a certain joint.

As a rule most joints are “soft”.

| DRIVE | VERY SOFT | SOFT | HARD |
|--------|-----------|--------------------------------------|--------------------------------------|
| 3/8" | | CP6031 CP6300 2014 2034 | CP6031 CP6300 2014 2034 |
| 1/2" | CP6540 | CP6041 CP6500 CP6540 | CP6041 CP6500 CP9541 |
| 3/4" | CP6700 | CP6060 CP6760 CP6700 | CP6060 CP6760 CP9561 |
| 1" | CP0610 | CP6110 CP0610 CP0611 CP9596 | CP6110 CP0610 CP0611 CP9596 |
| 1 1/2" | CP0614 | CP0614 CP6120 | CP0614 CP6120 |

4. Handle Type

- Straight
- Pistol
- D Handle – Trigger Inside
- D Handle – Trigger Outside

5. Socket Retention

See the tables on the following pages.

3/8" Drive



3/8" DRIVE – 6-150 ft lb

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CON-SUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|---------------------|--------------|-------------|-----------|-----------------|-------------|--------------|----------------|-------------|------------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm† | in. | in. | lb |
| Heavy Duty | | | | | | | | | | | | |
| A | CP6031 HABAD | TO21887 | 3/8" | Pin | 2-jaw | Pistol | 75 | 130 | 25 | 5.63 | 1.00 | 3.25 |
| A | CP6031 HABAK | TO21884 | 1/2" | Pin | 2-jaw | Pistol | 75 | 130 | 25 | 5.63 | 1.00 | 3.25 |
| A | CP6031 HABAV | TO21885 | 7/16" hex | Quick Change | 2-jaw | Pistol | 75 | 130 | 25 | 5.75 | 1.00 | 3.25 |
| B | CP6300 RSR | TO25285 | 3/8" | Friction Ring | Single Dog | Pistol | 40-150 | 180 | 14 | 6.00 | 1.25 | 3.50 |
| General Duty | | | | | | | | | | | | |
| C | 2014 | 1464724 | 1/4" hex | Quick Change | Double Blow | Lever | 22-34 | 40* | 12 | 8.40 | 0.93 | 1.80 |
| D | 2034 | 1464734 | 1/4" hex | Quick Change | Double Blow | Pistol | 6-35 | 40* | 19 | 6.00 | 0.91 | 2.20 |

† Free speed

* Value is an estimation

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.
Air inlet 1/4" NPT.

Optional Accessories

Suspension Bails – CP6031 Horizontal, part no. C102687, Spring Suspension Balancer 5DU, part no. 50542
– 2014/2034, suspension bails included as standard, Spring Suspension Balancer 3DU, part no. 52862

1/2" Drive

A



B



C



D



A 2" extension anvil is available for the CP6500. 1/2" square drive with 2" extension, friction ring retainer – part no. CA148629.

1/2" DRIVE– 40-360 ft lb

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CON-SUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|---------------------|--------------|-------------|-----------|-----------------|-------------|--------------|----------------|-------------|------------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm† | in. | in. | lb |
| Heavy Duty | | | | | | | | | | | | |
| A | CP6041 HABAB | TO21888 | 1/2" | Pin | 2-Jaw | Pistol | 40-250 | 375 | 40 | 6.83 | 1.25 | 6 |
| A | CP6041 HABAR | TO22331 | 1/2" | Friction Ring | 2-Jaw | Pistol | 40-250 | 375 | 40 | 6.83 | 1.25 | 6 |
| A | CP6041 HABAS | TO21890 | 7/16" hex | Quick Change | 2-Jaw | Pistol | 40-250 | 375 | 40 | 8.13 | 1.25 | 6 |
| B | CP6500 RS | TO25214 | 1/2" | Pin | Double-Dog | Pistol | 360 | 525 | 25 | 7 | 1.41 | 5.8 |
| B | CP6500 RSR | TO25216 | 1/2" | Friction Ring | Double-Dog | Pistol | 360 | 525 | 25 | 7 | 1.41 | 5.8 |
| B | CP6500 RSS | TO25215 | 7/16" hex | Quick Change | Double-Dog | Pistol | 360 | 525 | 25 | 7 | 1.41 | 5.8 |
| C | CP6540 RS | TO25312 | 1/2" | Pin | Rocking-Dog | Pistol | 40-120 | 310 | 22 | 7.4 | 1.38 | 6.2 |
| C | CP6540 RSR | TO25313 | 1/2" | Friction Ring | Rocking-Dog | Pistol | 40-120 | 310 | 22 | 7.4 | 1.38 | 6.2 |
| C | CP6540 RSS | TO25314 | 7/16" hex | Quick Change | Rocking-Dog | Pistol | 40-120 | 230 | 22 | 7.4 | 1.38 | 6.2 |
| General Duty | | | | | | | | | | | | |
| D | CP9541 RS | TO22162 | 1/2" | Pin | Pin | Pistol | 20-180 | 275 | 16 | 6.63 | 1.32 | 5.5 |
| D | CP9541 RSR | TO22163 | 1/2" | Friction Ring | Pin | Pistol | 20-180 | 275 | 16 | 6.63 | 1.32 | 5.5 |
| D | CP9541 RSS | TO22164 | 7/16" hex | Quick Change | Pin | Pistol | 20-180 | 275 | 16 | 7.83 | 1.32 | 5.8 |

† Free speed

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.

Air inlet – 1/4" NPT.

CP6500 – reverse torque 625 ft lb.

Optional Accessories

- Suspension Bails – CP6041 Vertical, part no. C127495, Spring Suspension Balancer 10D, part no. 50052
- CP9541 Vertical, part no. C053667, Spring Suspension Balancer 10D, part no. 50052
- CP9541 Horizontal, part no. C127004, Spring Suspension Balancer 10D, part no. 50052

3/4" Drive

A



B



C



D



3/4" DRIVE – 75-650 ft lb

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CONSUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|---------------------|--------------|-------------|-------|-----------------|-------------|--------------|----------------|-------------|------------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm [†] | in. | in. | lb |
| Heavy Duty | | | | | | | | | | | | |
| A | CP6060 SASAB | TO24059 | 3/4" | Hole | 2-Jaw | Pistol | 650 | 1000 | 59 | 7.63 | 1.78 | 11.6 |
| A | CP6060 SASAK | TO24060 | 1" | Hole | 2-Jaw | Pistol | 650 | 1000 | 59 | 7.63 | 1.78 | 11.8 |
| A | CP6060 SASAR | TO24058 | 3/4" | Friction Ring | 2-Jaw | Pistol | 650 | 1000 | 59 | 7.63 | 1.78 | 11.8 |
| B | CP6760 RS | TO25309 | 3/4" | Hole | 2-Jaw | Pistol | 600 | 925 | 41 | 9.05 | 1.8 | 11.2 |
| B | CP6760 RS1 | TO25311 | 1" | Hole | 2-Jaw | Pistol | 600 | 925 | 41 | 9.05 | 1.8 | 11.2 |
| B | CP6760 RSR | TO25310 | 3/4" | Friction Ring | 2-Jaw | Pistol | 600 | 925 | 41 | 9.05 | 1.8 | 11.2 |
| General Duty | | | | | | | | | | | | |
| C | CP6700 RS | TO25306 | 3/4" | Hole | Jumbo Dog | Pistol | 600 | 950 | 39 | 8.9 | 1.8 | 12.6 |
| C | CP6700 RS1 | TO25308 | 1" | Hole | Jumbo Dog | Pistol | 600 | 950 | 39 | 8.9 | 1.8 | 12.6 |
| C | CP6700 RSR | TO25307 | 3/4" | Friction Ring | Jumbo Dog | Pistol | 600 | 950 | 39 | 8.9 | 1.8 | 12.6 |
| D | CP9561 RS | TO22235 | 3/4" | Hole | Pin | Pistol | 75-500 | 750 | 35 | 8.5 | 1.75 | 10.5 |

[†] Free speed

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.

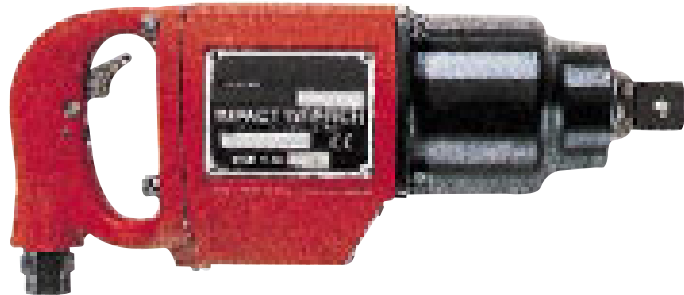
Air inlet – 3/8" NPT.

Optional Accessories

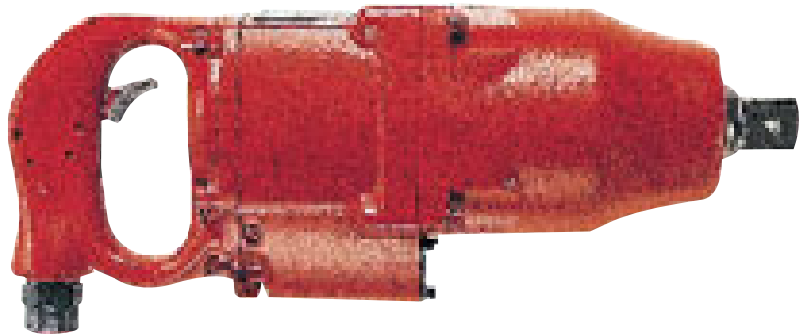
Suspension Bails – CP9561 Horizontal, part no. C126997, Spring Suspension Balancer 15D, part no. 50062

1" Drive

A



B



A 6" extension anvil is available for the CP6110. 1" square drive with 6" extension, friction ring retainer – part no. C144686.

1" DRIVE – 200-1250 ft lb

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CONSUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|-------------------|--------------|-------------|-----------|-----------------|-------------|------------------|----------------|-------------|------------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm [†] | in. | in. | lb |
| Heavy Duty | | | | | | | | | | | | |
| A | CP6110 GASED | TO24425 | 1" | Hole | Twin Lobe | D Outside | 1250 | 1900 | 53 | 13 | 1.75 | 21.4 |
| A | CP6110 GASEL | TO24426 | #5 Spline | Integral | Twin Lobe | D Outside | 1250 | 1900 | 53 | 13 | 1.75 | 21.4 |
| A | CP6110 PASED | TO25100 | 1" | Hole | Twin Lobe | D Inside Trigger | 1250 | 1900 | 53 | 13 | 1.75 | 21.4 |
| A | CP6110 PASEL | TO25101 | #5 Spline | Integral | Twin Lobe | D Inside Trigger | 1250 | 1900 | 53 | 13 | 1.75 | 21.4 |
| B | CP0610 GALED | TO18046 | 1" | Hole | 3-Jaw | D Outside | 200-950 | 1350 | 59 | 13.5 | 2.13 | 20.5 |
| B | CP0610 GALEL | TO18041 | #5 Spline | Integral | 3-Jaw | D Outside | 200-950 | 1350 | 59 | 14 | 2.13 | 20.5 |
| B | CP0610 PALED | TO18253 | 1" | Hole | 3-Jaw | D Inside Trigger | 200-950 | 1350 | 59 | 13.5 | 2.13 | 20.5 |
| B | CP0610 PALEL | TO18042 | #5 Spline | Integral | 3-Jaw | D Inside Trigger | 200-950 | 1350 | 59 | 14 | 2.13 | 20.5 |

[†] Free speed

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.

Air inlet – 1/2" NPT.

1"-1 1/2" Drive



Support handles included with tools.

1"-1 1/2" DRIVE – 280-2400 ft lb

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CONSUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|---------------------|--------------|-------------|-----------|-----------------|-------------|------------------|----------------|-------------|-----------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm† | in. | in. | lb |
| Heavy Duty | | | | | | | | | | | | |
| A | CP0611 GASED | TO22580 | 1" | Hole | 2-jaw | D Outside | 900-1800 | 2800 | 85 | 12.5 | 2.25 | 22.4 |
| A | CP0611 GASEL | TO22581 | #5 Spline | Integral | 2-jaw | D Outside | 900-1800 | 2800 | 85 | 12.5 | 2.25 | 22.4 |
| A | CP0611 PASED | TO22578 | 1" | Hole | 2-jaw | D Inside Trigger | 900-1800 | 2800 | 85 | 12.5 | 2.25 | 22.4 |
| A | CP0611 PASEL | TO22579 | #5 Spline | Integral | 2-jaw | D Inside Trigger | 900-1800 | 2800 | 85 | 12.5 | 2.25 | 22.4 |
| B | CP6120 GASED | TO18237 | 1 1/2" | Hole | 2-jaw | D Outside | 2000 | 3500 | 95 | 14.75 | 2.31 | 33.8 |
| B | CP6120 GASEL | TO17755 | #5 Spline | Integral | 2-jaw | D Outside | 2000 | 3500 | 95 | 14.75 | 2.31 | 33.8 |
| B | CP6120 PASED | TO18841 | 1 1/2" | Hole | 2-jaw | D Inside Trigger | 2000 | 3500 | 95 | 14.75 | 2.31 | 33.8 |
| B | CP6120 PASEL | TO18235 | #5 Spline | Integral | 2-jaw | D Inside Trigger | 2000 | 3500 | 95 | 14.75 | 2.31 | 33.8 |
| C | CP0614 GALED | TO20021 | 1 1/2" | Hole | 2-jaw | D Outside | 1200-2400 | 4000 | 95 | 16.4 | 2.4 | 31.5 |
| C | CP0614 PALED | TO20022 | 1 1/2" | Hole | 2-jaw | D Inside Trigger | 1200-2400 | 4000 | 95 | 16.4 | 2.4 | 31.5 |
| General Duty | | | | | | | | | | | | |
| D | CP9596 RS | TO20427 | 1" | Hole | 2-jaw | Pistol | 280-1800 | 2800 | 48 | 9.5 | 2.25 | 20 |
| D | CP9596 RLS | TO20428 | #5 Spline | Integral | 2-jaw | Pistol | 280-1800 | 2800 | 48 | 9.5 | 2.25 | 20 |

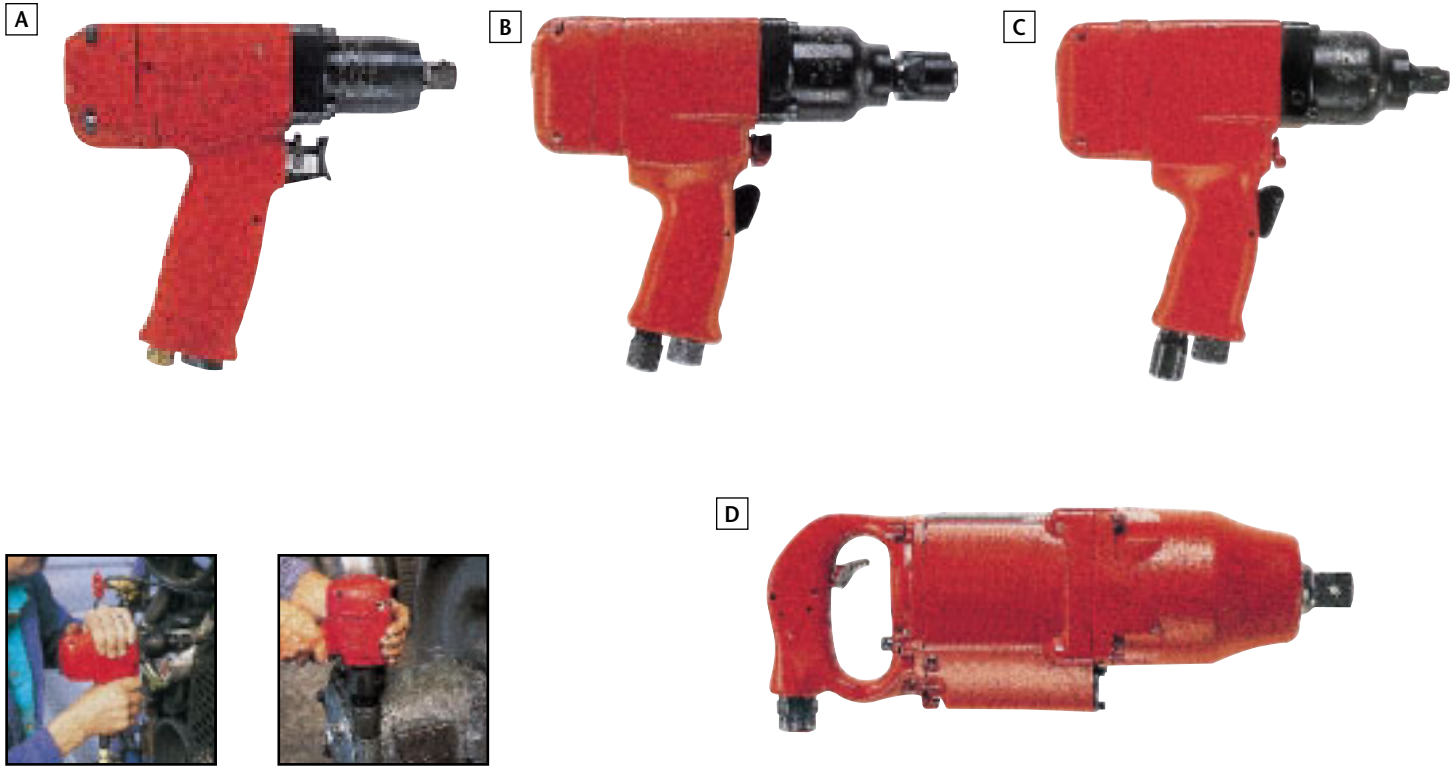
† Free speed

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.
Air inlet – 1/2" NPT.

Optional Accessories

Suspension Bails – CP0614 Horizontal, part no. C095230, Spring Suspension Balancer CP2100 AFER, part no. TO07487

Torque Controlled Tools



TORQUE CONTROLLED

| PICTURE REF | MODEL | PART NUMBER | DRIVE | SOCKET RETAINER | CLUTCH TYPE | HANDLE STYLE | TORQUE WORKING | TORQUE MAX. | AIR CONSUMPTION | OVERALL LENGTH | SIDE TO CENTER | WEIGHT |
|-------------|--------------|-------------|-----------|-----------------|-------------|--------------|----------------|-------------|-----------------|----------------|----------------|--------|
| | | | | | | | ft lb | ft lb | cfm† | in. | in. | lb |
| A | CP6031 TEBAK | TO21951 | 1/2" | Pin | 2-Jaw | Pistol | 15 | 40 | 25 | 6.25 | 1.375 | 6.6 |
| A | CP6031 TEBAV | TO21952 | 7/16" hex | Quick Change | 2-Jaw | Pistol | 6 | 35 | 25 | 7.5 | 1.375 | 3.8 |
| B | CP6041 TEBAB | TO21953 | 1/2" | Pin | 2-Jaw | Pistol | 35 | 115 | 40 | 8.3 | 1.25 | 9.6 |
| B | CP6041 TEBAD | TO21954 | C Spline | Quick Change | 2-Jaw | Pistol | 15 | 90 | 40 | 9.6 | 1.25 | 6.75 |
| B | CP6041 TEBAS | TO21955 | 7/16" hex | Quick Change | 2-Jaw | Pistol | 15 | 90 | 40 | 9.6 | 1.25 | 6.75 |
| C | CP6060 TESAB | TO24176 | 3/4" | Hole | 2-Jaw | Pistol | 130 | 400 | 59 | 9.44 | 2 | 13.2 |
| C | CP6060 TESAK | TO21606 | 1" | Hole | 2-Jaw | Pistol | 130 | 400 | 59 | 9.44 | 2 | 13.2 |
| C | CP6060 TESAT | TO21604 | E Spline | Quick Change | 2-Jaw | Pistol | 100 | 300 | 59 | 10.94 | 2 | 13.4 |
| D | CP0610 TELUD | TO18056 | 1" | Hole | 3-Jaw | D Outside | 300 | 600 | 59 | 15.4 | 2.125 | 23 |
| D | CP0610 TELUL | TO18044 | #5 Spline | Integral | 3-Jaw | D Outside | 300 | 600 | 59 | 15.4 | 2.125 | 23 |

† Free speed

Torque ranges should be used as a guide only. Final torque will depend on the joint, operating pressure and drive accessories.

Air inlet – CP6031/CP6041 – 1/4" NPT, CP6060 – 3/8" NPT, CP0610 – 1/2" NPT.

CP0610-T – Lock out feature to override the shut-off, for "turn of the nut" fastening.

Methods of Torque Control

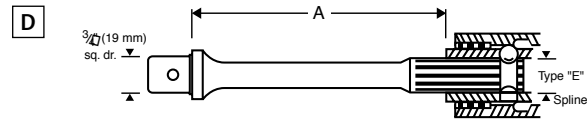
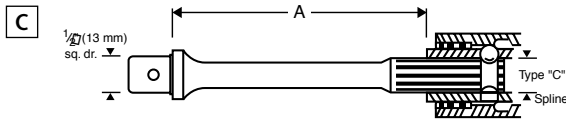
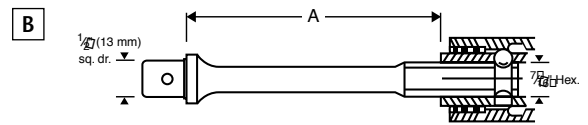
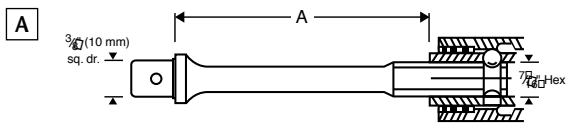
1. "Close Coupled" Torque Control – socket attached directly to the output of the wrench

The torque control mechanism and speed adjustments are made by two screws located in the rear of the housing cap. The wrench shuts off automatically when the specified torque is reached. Correct torque setting is determined by testing on the joint to be assembled.

2. "Quick Change Tork Bar" – CP6031 TEBAV, CP6041 TEBAD, CP6041 TEBAS, CP6060 TESAT

Simple substitution of the tork bar changes the torque output of the tool. The wrench shuts off automatically when the specified torque is reached. This solution should be used if 2 or more torques are required from the same tool. Tork bars are listed on page 12.

Torque Controlled Accessories



7/16" HEX. DRIVE TORK BARS CP6031 TEBAV

| PIC REF | PART NUMBER | NOMINAL NUMBER | COLOR | TORQUE RANGE | | LENGTH "A" | | PIC REF | PART NUMBER | NOMINAL NUMBER | COLOR | TORQUE RANGE | | LENGTH "A" | |
|---------|-------------|----------------|-----------|--------------|-------|---------------------------------|----|---------|-------------|----------------|------------|--------------|-------|----------------------------------|----|
| | | | | ft lb | Nm | in. | mm | | | | | ft lb | Nm | in. | mm |
| A | C112301 | 1 | Red | 8-10 | 11-14 | 3 ³ / ₄ " | 95 | A | C112308 | 8 | Or/White | 27-30 | 37-41 | 3 ³ / ₄ " | 95 |
| A | C112302 | 2 | Orange | 10-12 | 14-16 | 3 ³ / ₄ " | 95 | A | C112309 | 9 | Yel/White | 30-34 | 41-46 | 3 ⁷ / ₁₆ " | 87 |
| A | C112303 | 3 | Yellow | 12-15 | 16-20 | 3 ³ / ₄ " | 95 | A | C112310* | 10 | Grn/White | 34-38 | 46-52 | 3 ⁷ / ₁₆ " | 87 |
| A | C112304 | 4 | Green | 15-18 | 20-24 | 3 ³ / ₄ " | 95 | A | C112311* | 11 | Blue/White | 38-42 | 52-57 | 3 ⁷ / ₁₆ " | 87 |
| A | C112305 | 5 | Blue | 18-21 | 24-28 | 3 ³ / ₄ " | 95 | A | C112312* | 12 | Pur/White | 42-46 | 57-62 | 1 ⁵ / ₁₆ " | 49 |
| A | C112306 | 6 | Purple | 21-24 | 28-33 | 3 ³ / ₄ " | 95 | A | C113412* | | | Tork Bar Kit | | | |
| A | C112307 | 7 | Red/White | 24-27 | 33-37 | 3 ³ / ₄ " | 95 | | | | | | | | |

7/16" HEX. DRIVE TORK BARS CP6041 TEBAS

| PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE SINGLE BLOW | | LENGTH "A" | | PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE SINGLE BLOW | | LENGTH "A" | |
|---------|-------------|--------|-----------|----------------------------------|-------|----------------------------------|-----|---------|-------------|--------|------------|----------------------------------|---------|----------------------------------|-----|
| | | | | ft lb | Nm | in. | mm | | | | | ft lb | Nm | in. | mm |
| B | C113201 | 1 | Red | 15-20 | 20-27 | 4 ⁵ / ₁₆ " | 110 | B | C113208 | 8 | Or/White | 50-55 | 68-75 | 4 ⁵ / ₁₆ " | 110 |
| B | C113202 | 2 | Orange | 20-25 | 27-34 | 4 ⁵ / ₁₆ " | 110 | B | C113209 | 9 | Yel/White | 55-60 | 75-81 | 4 ⁵ / ₁₆ " | 110 |
| B | C113203 | 3 | Yellow | 25-30 | 34-41 | 4 ⁵ / ₁₆ " | 110 | B | C113210 | 10 | Grn/White | 60-70 | 81-95 | 3 ⁵ / ₈ " | 92 |
| B | C113204 | 4 | Green | 30-35 | 41-48 | 4 ⁵ / ₁₆ " | 110 | B | C113211 | 11 | Blue/White | 70-80 | 95-109 | 2 ⁵ / ₈ " | 67 |
| B | C113205 | 5 | Blue | 35-40 | 48-54 | 4 ⁵ / ₁₆ " | 110 | B | C113212 | 12 | Pur/White | 80-90 | 109-122 | 1 ⁵ / ₈ " | 41 |
| B | C113206 | 6 | Purple | 40-45 | 54-61 | 4 ⁵ / ₁₆ " | 110 | B | C113765 | | | Tork Bar Kit | | | |
| B | C113207 | 7 | Red/White | 45-50 | 61-68 | 4 ⁵ / ₁₆ " | 110 | | | | | | | | |

TYPE "C" SPLINE DRIVE TORK BARS CP6041 TEBAD

| PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE SINGLE BLOW | | LENGTH "A" | | PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE SINGLE BLOW | | LENGTH "A" | |
|---------|-------------|--------|-----------|----------------------------------|-------|----------------------------------|-----|---------|-------------|--------|------------|----------------------------------|---------|----------------------------------|-----|
| | | | | ft lb | Nm | in. | mm | | | | | ft lb | Nm | in. | mm |
| C | C051531 | 1 | Red | 15-20 | 20-27 | 4 ³ / ₁₆ " | 106 | C | C051538 | 8 | Or/White | 50-55 | 68-75 | 4 ³ / ₁₆ " | 106 |
| C | C051532 | 2 | Orange | 20-25 | 27-34 | 4 ³ / ₁₆ " | 106 | C | C051539 | 9 | Yel/White | 55-60 | 75-81 | 4 ³ / ₁₆ " | 106 |
| C | C051533 | 3 | Yellow | 25-30 | 34-41 | 4 ³ / ₁₆ " | 106 | C | C051540 | 10 | Grn/White | 60-70 | 81-95 | 4 ³ / ₁₆ " | 106 |
| C | C051534 | 4 | Green | 30-35 | 41-48 | 4 ³ / ₁₆ " | 106 | C | C051541 | 11 | Blue/White | 70-80 | 95-109 | 4 ³ / ₁₆ " | 106 |
| C | C051535 | 5 | Blue | 35-40 | 48-54 | 4 ³ / ₁₆ " | 106 | C | C051542 | 12 | Pur/White | 80-90 | 109-122 | 4 ³ / ₁₆ " | 106 |
| C | C051536 | 6 | Purple | 40-45 | 54-61 | 4 ³ / ₁₆ " | 106 | C | C052329 | | | Tool Bar Kit | | | |
| C | C051537 | 7 | Red/White | 45-50 | 61-68 | 4 ³ / ₁₆ " | 106 | | | | | | | | |

TYPE "E" SPLINE DRIVE TORK BARS CP6060 TESAT

| PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE | | LENGTH "A" | | PIC REF | PART NUMBER | NUMBER | COLOR | NOMINAL TORQUE RANGE | | LENGTH "A" | |
|---------|-------------|--------|-----------|----------------------|---------|----------------------------------|-----|---------|-------------|--------|------------|----------------------|---------|----------------------------------|-----|
| | | | | ft lb | Nm | in. | mm | | | | | ft lb | Nm | in. | mm |
| D | C059901 | 1 | Red | 100-110 | 136-149 | 5 ⁹ / ₁₆ " | 141 | D | C059908 | 8 | Or/White | 170-180 | 230-244 | 5 ⁹ / ₁₆ " | 141 |
| D | C059902 | 2 | Orange | 110-120 | 149-163 | 5 ⁹ / ₁₆ " | 141 | D | C059909 | 9 | Yel/White | 180-210 | 244-285 | 2 ⁵ / ₈ " | 67 |
| D | C059903 | 3 | Yellow | 120-130 | 163-176 | 5 ⁹ / ₁₆ " | 141 | D | C059910 | 10 | Grn/White | 210-240 | 285-325 | 2 ⁵ / ₈ " | 67 |
| D | C059904 | 4 | Green | 130-140 | 176-190 | 5 ⁹ / ₁₆ " | 141 | D | C059911 | 11 | Blue/White | 240-270 | 325-366 | 2 ⁵ / ₈ " | 67 |
| D | C059905 | 5 | Blue | 140-150 | 190-203 | 5 ⁹ / ₁₆ " | 141 | D | C059912 | 12 | Pur/White | 270-300 | 366-407 | 2 ⁵ / ₈ " | 67 |
| D | C059906 | 6 | Purple | 150-160 | 203-217 | 5 ⁹ / ₁₆ " | 141 | D | C101075 | | | Tork Bar Kit | | | |
| D | C059907 | 7 | Red/White | 160-170 | 217-230 | 5 ⁹ / ₁₆ " | 141 | | | | | | | | |

Under normal working conditions a Tork Bar will hold a wrench's mean torque output within the limits listed. Under unusual work conditions it may be necessary to use a higher or lower rated bar to get desired torque. After selecting a bar for a specific job always check the selection by driving a few fasteners and measuring the torque delivered.

Noise and Vibration Values

| MODEL | NOISE LEVEL | SOUND POWER | VIBRATION | MODEL | NOISE LEVEL | SOUND POWER | VIBRATION |
|--------------|-------------|-------------|------------------|--------------|-------------|-------------|------------------|
| | dB(A) | dB(A) | ms ⁻² | | dB(A) | dB(A) | ms ⁻² |
| CP6031 HABAD | 88 | 98 | 4.3 | CP6110 GASEL | 91 | 101 | 10.5 |
| CP6031 HABAK | 88 | 98 | 4.3 | CP6110 PASED | 91 | 101 | 10.5 |
| CP6031 HABAV | 88 | 98 | 4.3 | CP6110 PASEL | 91 | 101 | 10.5 |
| CP6300 RSR | 95 | 105 | 4.3 | CP0610 GALED | 93 | 103 | 6.4 |
| 2014 | 72 | 83 | 5.0 | CP0610 GALEL | 93 | 103 | 6.4 |
| 2034 | 80 | 91 | 3.6 | CP0610 PALED | 93 | 103 | 6.4 |
| CP6041 HABAB | 90 | 100 | 5.7 | CP0610 PALEL | 93 | 103 | 6.4 |
| CP6041 HABAR | 90 | 100 | 5.7 | CP6120 GASED | 102 | 112 | 12.4 |
| CP6041 HABAS | 90 | 100 | 5.7 | CP6120 GASEL | 102 | 112 | 12.4 |
| CP6500 RS | 96 | 106 | 4.4 | CP6120 PASED | 102 | 112 | 12.4 |
| CP6500 RSR | 96 | 106 | 4.4 | CP6120 PASEL | 102 | 112 | 12.4 |
| CP6500 RSS | 96 | 106 | 4.4 | CP0611 GASED | 97 | 107 | 10.9 |
| CP6540 RS | 97 | 107 | 6.9 | CP0611 GASEL | 97 | 107 | 10.9 |
| CP6540 RSR | 97 | 107 | 6.9 | CP0611 PASED | 97 | 107 | 10.9 |
| CP6540 RSS | 97 | 107 | 6.9 | CP0611 PASEL | 97 | 107 | 10.9 |
| CP9541 RS | 92 | 102 | 2.7 | CP0614 GALED | 97 | 107 | 9.5 |
| CP9541 RSR | 92 | 102 | 2.7 | CP0614 PALED | 97 | 107 | 9.5 |
| CP9541 RSS | 92 | 102 | 2.7 | CP9596 RS | 101 | 111 | 13.0 |
| CP6060 SASAB | 95 | 105 | 8.0 | CP9596 RLS | 101 | 111 | 13.0 |
| CP6060 SASAK | 95 | 105 | 8.0 | CP6031 TEBAK | 88 | 98 | 4.3 |
| CP6060 SASAR | 95 | 105 | 8.0 | CP6031 TEBAV | 88 | 98 | 4.3 |
| CP6760 RS | 100 | 110 | 7.4 | CP6041 TEBAB | 90 | 100 | 5.7 |
| CP6760 RS1 | 100 | 110 | 7.4 | CP6041 TEBAD | 90 | 100 | 5.7 |
| CP6760 RSR | 100 | 110 | 7.4 | CP6041 TEBAS | 90 | 100 | 5.7 |
| CP6700 RS | 97 | 107 | 7.6 | CP6060 TESAB | 95 | 105 | 8.0 |
| CP6700 RS1 | 97 | 107 | 7.6 | CP6060 TESAK | 95 | 105 | 8.0 |
| CP6700 RSR | 97 | 107 | 7.6 | CP6060 TESAT | 95 | 105 | 8.0 |
| CP9561 RS | 100 | 110 | 5.1 | CP0610 TELUD | 93 | 103 | 6.4 |
| CP6110 GASED | 91 | 101 | 10.5 | CP0610 TELUL | 93 | 103 | 6.4 |

Vibration measured in accordance with ISO8662-7. Noise levels measured in accordance with CAGI-PNEUROP test code or PNEUROP PN8NTC1.2 (all ± 3dB(A)).

Accessories

For further information on Ergonomics and Workplace Design ask for Desoutter publication LT198

For the complete range of Chicago Pneumatic accessories including sockets, retainers and extensions, please ask for catalog LT1393.



Safety Instructions

General Safety Instructions for the Operation of Power Tools

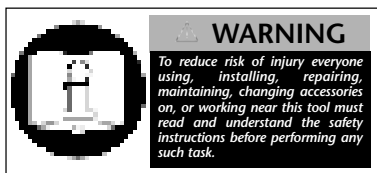
The goal of Chicago Pneumatic and Desoutter is to produce tools that help the operator work safely and efficiently.

The most important safety device for this or any other tool is the operator. Care and good judgement are the best protection against injury.

All possible hazards cannot be covered here, but we have tried to highlight some of the important ones.

Individuals should look for and obey Caution, Warning and Danger signs placed on tools, and displayed in the workplace. Operators should read and follow safety instructions packed with each tool. For a copy of these instructions, contact your local Desoutter representative.

Learn how each tool works. Even if you have previously used similar tools, carefully check out each tool before you use it. Get the 'feel' of it and know its capabilities, limitations, potential hazards, how it operates and how it stops.



All tools are designed to operate at a line pressure of 6.3 bar +/- 0.15bar in accordance with ISO2787.

Sound levels +/- 3dB(A)* measured in accordance with CAGI-PNEUROP test code or PNEUROP PN8NTC1.2. Vibration values* measured in accordance with ISO 8662.

*These declared values were obtained by laboratory testing in compliance with stated standards and are not adequate for risk assessments. Values measured in individual work places may be higher than the declared values. The actual exposure values and risk of harm experienced by an individual are unique and depend upon the way the user works, the workpiece and the work station design, as well as upon the exposure time and the physical condition of the user. We Desoutter cannot be held liable for the consequences of using declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control.

Tools are CE marked to comply with European Machinery Directive.

Specifications subject to change without prior notice.

Further occupational health and safety information can be obtained from the following web sites

<http://www.osha.gov> (USA)

<http://europe.osha.eu.int> (Europe).



Compressed Air Hazards

- Air under pressure can cause injury. Never point an air hose at yourself or anyone else. Never blow your clothes free of dust with compressed air. Always direct exhaust air away from yourself and others in the work area.
- Always check for damaged or loose hoses and fittings before using an air tool, and replace if necessary. Whipping hoses can cause serious injury.
- Disconnect the tool from the air supply when not in use, before changing accessories, setting the torque, or when making repairs.
- Do not exceed rated air pressure to increase the output of the tool. This could cause injury and shorten tool life.
- Do not assemble quick coupler on the tool. Vibration can cause breakage resulting in a whipping air hose. Instead, use quick couplers on the end of a short leader hose.
- When universal twist couplings are used, lock pins must be installed to prevent accidental hose disconnection.
- Air tools are not intended for use in explosive atmospheres and are not insulated for contact with electric power sources.



Projectile Hazards

- Always wear impact resistant eye and face protection when involved with or near the operation or repair of tools.



Breathing Hazards

- Proper breathing protection must be worn when working with materials, which produce airborne particles.



Noise Hazards

- Hearing loss can result from prolonged exposure to excessive sound levels.
- Use hearing protection as recommended by your employer or Occupational Health and Safety Regulations.



Vibration Hazards

- Repetitive work motions, awkward positions, and exposure to vibration may be harmful to your hands and arms.
- If numbness, tingling, pain or whitening of the skin occurs, stop using tool and consult a physician.



Entanglement Hazards

- To reduce the risk of injury from entanglement, do not wear loose clothing when using rotating accessories.



Additional Hazards

- Slip/Trip/Fall is a major cause of serious injury or death. Beware of excessive hose/cord left on the walking or work surface.
- Operators and maintenance personnel must be physically fit to perform job tasks, and handle the bulk, weight and power of the tool.
- Deburring tools should be used to reduce the risk of cuts and abrasions due to burrs.
- Wear gloves to protect hands from sharp edges.

In addition to the General Safety Instructions, the following are safety instructions and warnings that apply to the safe operation of impact wrenches.



Impact Wrenches

- Never use hand sockets. Use only impact sockets in good condition. Sockets in poor condition reduce impact power and could also shatter, resulting in personal injury.
- Never operate the tool off the work. It may run too fast and cause the accessory to be thrown from the tool.
- Always use the simplest hook up possible. Long springy extension bars and adapters absorb impact power and could break loose resulting in personal injury. Instead, use deep sockets wherever possible.
- For tools using the pin and o-ring socket retainer, use the o-ring to securely retain the socket pin.
- Injury can result from over-torqued fasteners breaking, or from under-torqued fasteners undoing. Released assemblies can become projectiles. Assemblies requiring a specific torque must be checked using a torque meter.

Other Products

Drills



Pneumatic Motors



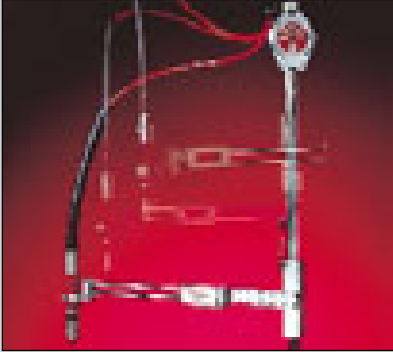
Auto Feed Drills and Tappers



Fastening Tools



Installation Accessories



Compression Riveting Tools



Vertical Grinders



Grinders



Sanders



Measuring Units



Electric Nutrunners



Assembly Systems

