Accessories

**DM5.32 / DM6.9 / DM6.5 / PM5.32**

### Accessories Included

- 1/4" air hose nipple for 6mm ID hose
- Wrench 10mm
- Wrench 14mm
- Wrench 8-9.5mm (Qty 2)

### Optional Accessories

<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART NO. 1</th>
<th>PART NO. 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Complete Silencer kit PM5</td>
<td>615 399 253 0</td>
</tr>
<tr>
<td>2</td>
<td>Complete Silencer kit DM5/DM6</td>
<td>615 399 423 0</td>
</tr>
<tr>
<td>3</td>
<td>Exhaust hose</td>
<td>615 875 106 0</td>
</tr>
</tbody>
</table>

### Chuck Mounting

- Chuck with key capacity ¼" (0 to 6mm)
- Keyless Chuck capacity ¼" (0 to 9mm)

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*CHUCK MOUNTING*

3/8" x 24 tpi  
615 396 145 0

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*CHICAGO PNEUMATIC™*
Multi Drills

0.4 Hp (0.3 kW) - 490 to 3200 r/min

Supplied without collet and chuck

<table>
<thead>
<tr>
<th>PICTURE REF</th>
<th>MODEL</th>
<th>PART NUMBER</th>
<th>FREE SPEED</th>
<th>MOTOR POWER</th>
<th>WEIGHT</th>
<th>AIR FLOW</th>
<th>AIR INLET</th>
<th>HOSE ID</th>
<th>SOUND LEVEL</th>
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<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>r/min</td>
<td>Hp</td>
<td>kW</td>
<td>lb</td>
<td>kg</td>
<td>in.</td>
<td>dB(A)</td>
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<tr>
<td>A</td>
<td>DM5.32</td>
<td>615 176 023 0</td>
<td>3200</td>
<td>0.4</td>
<td>0.3</td>
<td>1.5</td>
<td>0.69</td>
<td>17</td>
<td>8</td>
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<tr>
<td>B</td>
<td>DM6.9</td>
<td>615 176 025 0</td>
<td>800</td>
<td>0.4</td>
<td>0.3</td>
<td>1.8</td>
<td>0.82</td>
<td>17</td>
<td>8</td>
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<tr>
<td>B</td>
<td>DM6.5</td>
<td>615 176 024 0</td>
<td>490</td>
<td>0.4</td>
<td>0.3</td>
<td>1.8</td>
<td>0.82</td>
<td>17</td>
<td>8</td>
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<tr>
<td>C</td>
<td>PM5.32</td>
<td>615 176 034 0</td>
<td>3200</td>
<td>0.4</td>
<td>0.3</td>
<td>1.6</td>
<td>0.72</td>
<td>17</td>
<td>8</td>
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</table>

<table>
<thead>
<tr>
<th>PICTURE REF</th>
<th>PART NUMBER</th>
<th>DESIGNATION</th>
<th>COLLET MAX. CAPACITY</th>
<th>WEIGHT</th>
<th>RECOMMENDED FREE SPEED</th>
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<tbody>
<tr>
<td></td>
<td></td>
<td>ANGLE HEADS</td>
<td></td>
<td>in.</td>
<td>lb</td>
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<td>D</td>
<td>615 396 003 0</td>
<td>90° Angle Head</td>
<td>1/16</td>
<td>0.55</td>
<td>0.25</td>
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<tr>
<td>E</td>
<td>615 399 494 0</td>
<td>90° Angle Head</td>
<td>1/16</td>
<td>0.45</td>
<td>0.20</td>
</tr>
<tr>
<td>F</td>
<td>615 396 237 0</td>
<td>90° Angle Head</td>
<td>1/16</td>
<td>0.65</td>
<td>0.30</td>
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<tr>
<td>G</td>
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<td>45° Angle Head</td>
<td>1/16</td>
<td>0.45</td>
<td>0.20</td>
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<tr>
<td>H</td>
<td>615 399 496 0</td>
<td>360° Angle Head</td>
<td>1/16</td>
<td>0.55</td>
<td>0.25</td>
</tr>
<tr>
<td>I</td>
<td>615 396 145 0</td>
<td>Chuck mounting 1/4&quot; x 24 tpi</td>
<td>1/16</td>
<td>0.45</td>
<td>0.20</td>
</tr>
</tbody>
</table>
Safety Information

General Safety Instructions for the Operation of Power Tools

The goal of Chicago Pneumatic and Desoutter is to produce tools that help the operator work safely and efficiently.

The most important safety device for this or any other tool is the operator. Care and good judgement are the best protection against injury.

All possible hazards cannot be covered here, but we have tried to highlight some of the important ones. Individuals should look for and obey Caution, Warning and Danger signs placed on tools, and displayed in the workplace. Operators should read and follow safety instructions packed with each tool. For a copy of these instructions, contact your local Desoutter representative.

Learn how each tool works. Even if you have previously used similar tools, carefully check out each tool before you use it. Get the feel of it and know its capabilities, limitations, potential hazards, how it operates and how it stops.

All tools are designed to operate at a line pressure of 6.3 bar +/- 0.15bar in accordance with ISO2787. Sound levels * +/- 3dB(A) measured in accordance with CAGI-PNEUROP test code or PNEUROP PN8NTC1.2. Vibration values* measured in accordance with ISO 8662.

*These declared values were obtained by laboratory testing in compliance with stated standards and are not adequate for risk assessments. Values measured in individual work places may be higher than the declared values. The actual exposure values and risk of harm experienced by an individual are unique and depend upon the way the user works, the workplace and the work station design, as well as upon the exposure time and the physical condition of the user. We Desoutter cannot be held liable for the consequences of using declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control.

Tools are CE marked to comply with European Machinery Directive.

Specific Safety Instructions for Power Tool Groups

In addition to the General Safety Instructions, the following are safety instructions and warnings that apply to the safe operation of specific power tool groups.

Compressors

- To reduce the risk of injury always keep hands and fingers away from yoke and moving jaws, sets or dies. If possible, hold the tool body with both hands.
- Inspect the yoke daily for cracks. Injury may result if a cracked yoke fails during use.
- All yokes have a life limitation based on cycles and riveting force. This tool and its accessories must not be modified.
- The operator must always read and understand the safety instructions supplied with the tool.

Drills & Tappers

- Keep away from rotating bit and chuck. You can become cut or burned if you come into contact with the drill bit or tap, chips/swarf, or work surface.
- Use intermittent drill feed pressure to avoid long shaven chips/swarf.

Specifications subject to change without prior notice.

Further occupational health and safety information can be obtained from the following web sites http://www.osha.gov (USA) http://europe.osha.eu.int (Europe).

Compressed Air Hazards

- Air under pressure can cause injury. Never point an air hose at yourself or anyone else. Never blow your clothes free of dust with compressed air. Always direct exhaust air away from yourself and others in the work area.
- Always check for damaged or loose hoses and fittings before using an air tool, and replace if necessary. Whipping hoses can cause serious injury.
- Disconnect the tool from the air supply when not in use, before changing accessories, setting the torque, or when making repairs.
- Do not exceed rated air pressure to increase the output of the tool. This could cause injury and shorten tool life.
- Do not assemble quick coupler on the tool. Vibration can cause breakage resulting in a whipping air hose. Instead, use quick couplers on the end of a short leader hose.
- When universal twist couplings are used, lock pins must be installed to prevent accidental hose disconnection.
- Air tools are not intended for use in explosive atmospheres and are not insulated for contact with electric power sources.

Projectile Hazards

- Always wear resistant eye and face protection when involved with or near the operation or repair of tools.

Breathing Hazards

- Proper breathing protection must be worn when working with materials, which produce airborne particles.

Noise Hazards

- Hearing loss can result from prolonged exposure to excessive sound levels.
- Use hearing protection as recommended by your employer or Occupational Health and Safety Regulations.

Vibration Hazards

- Repetitive work motions, awkward positions, and exposure to vibration may be harmful to your hands and arms.
- If numbness, tingling, pain or whitening of the skin occurs, stop using tool and consult a physician.

Entanglement Hazards

- To reduce the risk of injury from entanglement, do not wear loose clothing when using rotating accessories.

Additional Hazards

- Slip/Trip/Fall is a major cause of serious injury or death. Beware of excessive hose/cord left on the walking or work surface.
- Operators and maintenance personnel must be physically fit to perform job tasks, and handle the bulk, weight and power of the tool.
- Deburring tools should be used to reduce the risk of cuts and abrasions due to burns.
- Wear gloves to protect hands from sharp edges.

For further information on Ergonomics and Workplace Design ask for Desoutter publication LT198.