

Accessories

Model	in.	A	mm
D16-L-1000	11.77	299	310
D16-L-500	12.20	310	

Model	in.	A	mm
D16-S-1000	11.77	299	310
D16-S-500	12.20	310	

Model	in.	A	mm
D16-P-750	11.69	297	308
D16-P-450	12.12	308	

Model	in.	A	mm
2F16-L-700	10.98	279	298
2F16-L-250	11.73	298	

D16-S-.. / D16-L-.. / D16-P-.. / 2F16-L-..

ACCESSORIES INCLUDED

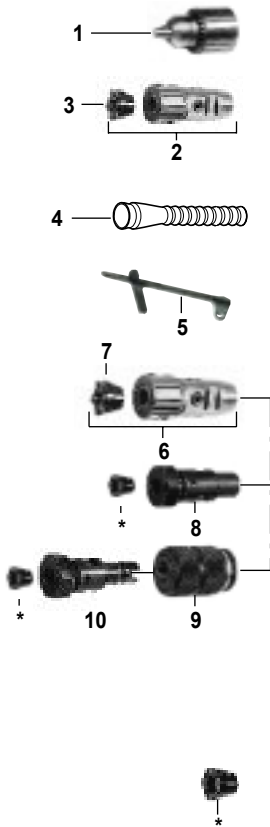
ITEM	PART NUMBER					
	D16-S-1000	D16-S-500	D16-L-1000	D16-L-500	2F16-L-700	2F16-L-250
1 Chuck with key capacity 1/4" (6.5mm)	29492					
• Key	29182					
1 Chuck with key capacity 3/8" (10mm)		29042				
• Key		29232				
2 Precision collet tap holder					29462	
3 Collet capacity 9/64"- 1/4" (3.5-6.5mm)					29482	
4 Exhaust hose (except D16-P-..)	222453	222453	222453	222453	222453	222453
• Clamp	235203	235203	235203	235203	235203	235203

OPTIONAL ACCESSORIES

ITEM	PART NO.
5 Lock off lever	323893
6 Precision collet tap holder	29452
7 Collet capacity 3/16"- 5/16" (4.5-8mm)	29472
8 *Tap Holder	69922
9 Quick Release Chuck	16852
10 *Quick Release Tap Holder	69872

*Collets for Tap Holders:

TAP SIZE		BA	SHANK DIA		PART NO.
mm	in.		mm		
• M2.2 & M2.5		6 & 8	2.8		2612
• M3	1/8"	5	3.2		2632
• M3.5		4	3.6		2652
• M4			4.0		2672
• M4.5		3	4.5		2702
• M5	3/16"	2	5.0		2722
• M5.5	7/32"	1	5.6		2752
• M6	1/4"	0	6.3		2792
• M7	9/32"		7.1		2832
• M8 & M11	5/16" & 7/16"		8.0		2872
• M9 & M12	1/2"		9.0		69882
• M10	3/8"		10.0		69892
• *Wrench for Tap Holder collet nut					29443
• *2mm A/F hexagon key for Tap Holder set screws					206773



Tappers



A



B



C



D

Air inlet: 1/4" BSP/NPT. Vibration level: <math><2.5\text{ m/s}^2</math>

PICTURE REF	MODEL	PART NUMBER	FREE SPEED	REVERSE SPEED	CHUCK SIZE		MAX. TAPPING TORQUE		WEIGHT		AIR FLOW		MIN HOSE BORE		SOUND LEVEL
			r/min	r/min	in.	mm	in lb	Nm	lb	kg	cfm	l/s	in.	mm	dB(A)

D SERIES

Button Start – push/pull reverse

A	D16-S-1000	1274544	1000	2000	1/4	6.5	38	4.3	2.86	1.3	20	9.4	3/8	10	77
A	D16-S-500	1274384	500	1000	3/8	10.0	76	8.6	3.08	1.4	20	9.4	3/8	10	77

Lever Start – push/pull reverse

B	D16-L-1000	1274624	1000	2000	1/4	6.5	38	4.3	2.86	1.3	20	9.4	3/8	10	77
B	D16-L-500	1274464	500	1000	3/8	10.0	76	8.6	3.08	1.4	20	9.4	3/8	10	77

Trigger Start – push/pull reverse

C	D16-P-750	1288084	750	1500	1/4	6.5	55	6.2	3.75	1.7	18	8.5	3/8	10	78
C	D16-P-450	1287934	450	900	3/8	10.0	98	11.1	3.97	1.8	18	8.5	3/8	10	78

F SERIES

Lever Start – button reverse – stand mounted

D	2F16-L-700	1241394	700	700	1/4	6.5	59	6.7	3.75	1.7	23	11.1	3/8	10	76
D	2F16-L-250	1241474	250	250	1/4	6.5	155	17.5	3.97	1.8	23	11.1	3/8	10	76

Safety Information

General Safety Instructions for the Operation of Power Tools

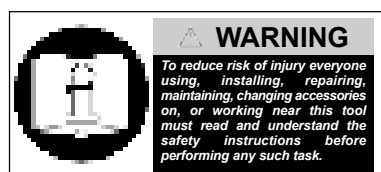
The goal of Chicago Pneumatic and Desoutter is to produce tools that help the operator work safely and efficiently.

The most important safety device for this or any other tool is the operator. Care and good judgement are the best protection against injury.

All possible hazards cannot be covered here, but we have tried to highlight some of the important ones.

Individuals should look for and obey Caution, Warning and Danger signs placed on tools, and displayed in the workplace. Operators should read and follow safety instructions packed with each tool. For a copy of these instructions, contact your local Desoutter representative.

Learn how each tool works. Even if you have previously used similar tools, carefully check out each tool before you use it. Get the 'feel' of it and know its capabilities, limitations, potential hazards, how it operates and how it stops.



All tools are designed to operate at a line pressure of 6.3 bar +/- 0.15bar in accordance with ISO2787. Sound levels +/- 3dB(A)* measured in accordance with CAGI-PNEUROP test code or PNEUROP PN8NTC1.2. Vibration values* measured in accordance with ISO 8662.

*These declared values were obtained by laboratory testing in compliance with stated standards and are not adequate for risk assessments. Values measured in individual work places may be higher than the declared values. The actual exposure values and risk of harm experienced by an individual are unique and depend upon the way the user works, the workplace and the work station design, as well as upon the exposure time and the physical condition of the user. We Desoutter cannot be held liable for the consequences of using declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control.

Tools are CE marked to comply with European Machinery Directive.

Specifications subject to change without prior notice.

Further occupational health and safety information can be obtained from the following web sites
<http://www.osha.gov> (USA)
<http://europe.osha.eu.int> (Europe).



Compressed Air Hazards

- Air under pressure can cause injury. Never point an air hose at yourself or anyone else. Never blow your clothes free of dust with compressed air. Always direct exhaust air away from yourself and others in the work area.
- Always check for damaged or loose hoses and fittings before using an air tool, and replace if necessary. Whipping hoses can cause serious injury.
- Disconnect the tool from the air supply when not in use, before changing accessories, setting the torque, or when making repairs.
- Do not exceed rated air pressure to increase the output of the tool. This could cause injury and shorten tool life.
- Do not assemble quick coupler on the tool. Vibration can cause breakage resulting in a whipping air hose. Instead, use quick couplers on the end of a short leader hose.
- When universal twist couplings are used, lock pins must be installed to prevent accidental hose disconnection.
- Air tools are not intended for use in explosive atmospheres and are not insulated for contact with electric power sources.



Projectile Hazards

- Always wear impact resistant eye and face protection when involved with or near the operation or repair of tools.



Breathing Hazards

- Proper breathing protection must be worn when working with materials, which produce airborne particles.



Noise Hazards

- Hearing loss can result from prolonged exposure to excessive sound levels.
- Use hearing protection as recommended by your employer or Occupational Health and Safety Regulations.



Vibration Hazards

- Repetitive work motions, awkward positions, and exposure to vibration may be harmful to your hands and arms.
- If numbness, tingling, pain or whitening of the skin occurs, stop using tool and consult a physician.



Entanglement Hazards

- To reduce the risk of injury from entanglement, do not wear loose clothing when using rotating accessories.



Additional Hazards

- Slip/Trip/Fall is a major cause of serious injury or death. Beware of excessive hose/cord left on the walking or work surface.
- Operators and maintenance personnel must be physically fit to perform job tasks, and handle the bulk, weight and power of the tool.
- Deburring tools should be used to reduce the risk of cuts and abrasions due to burrs.
- Wear gloves to protect hands from sharp edges.

Specific Safety Instructions for Power Tool Groups

In addition to the General Safety Instructions, the following are safety instructions and warnings that apply to the safe operation of specific power tool groups.



Compression Tools

- To reduce the risk of injury always keep hands and fingers away from yoke and moving jaws, sets or dies. If possible, hold the tool body with both hands.
- Inspect the yoke daily for cracks. Injury may result if a cracked yoke fails during use.
- All yokes have a life limitation based on cycles and riveting force. This tool and its accessories must not be modified.
- The operator must always read and understand the safety instructions supplied with the tool.



Drills & Tappers

- Keep away from rotating bit and chuck. You can become cut or burned if you come into contact with the drill bit or tap, chips/swarf, or work surface.
- Use intermittent drill feed pressure to avoid long shaved chips/swarf.

- The drill bit or tap can suddenly bind and cause the workpiece or tool to rotate, causing arm and shoulder injuries.
- ANSI recommends use of a support handle on drills with a chuck larger than 3/8" (10mm).



Percussive Tools (Riveting Hammers, Air Scribe)

- All chisels, rivet sets and other associated accessories should be checked for cracks, excessive wear, or other physical damage before each use. Accessories that show signs of damage should be replaced immediately.
- Never use a tool without the proper accessory retainer.



Other Tools (Saws, Deburring, Rivet Milling/Shaving, Vacuum Cleaner)

- Specific instructions/warnings affecting this group of tools are contained in product specific documents accompanying each product.



Accessories

- Always use accessories of correct size and design for the tool. Tool and accessories must not be modified in any way.
- Never use a tool without the proper accessory retainer.
- Do not use a tool or attachment for a purpose not intended by the manufacturer.



For further information on Ergonomics and Workplace Design ask for Desoutter publication LT198