"Target Tork" Clutch

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Part No.
Teil Nr.
Référence
With / Mit / Avec

389803  Red Spring / Rote Feder / Ressort Rouge
389813  Green Spring / Grüne Feder / Ressort Vert
389793  Natural Spring / Naturfarbene Feder / Ressort Neutre
389823  Blue Spring / Blaue Feder / Ressort Bleu

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INTRODUCTION
Before commencing work make sure that the fault is clutch related and not in the tool itself. Also that spare parts are to hand.

TO DISMANTLE
NOTE: Check Fault Finding Section before dismantling clutch. Stand the clutch upright, on the work bench, with the adjustment end at the top. Using the illustration as a guide, carefully dismantle the tool.

TO ASSEMBLE:
NOTE: Use BP Q5618 grease where indicated. Grease the ball tracks in clutch cam (1) and spindle (9). Bring together and feed the fourteen balls (5) into their tracking. Insert roller (6) after the last ball. Locate spring (3) in the latch pin hole, fit retaining sleeve (4) followed by 'O'ring (7). Apply grease to each slot and locate the six balls (8) followed by the ball cup (10)

LUBRICATION
273273 = BP Q5618

FAULT FINDING

<table>
<thead>
<tr>
<th>Fault</th>
<th>Possible Cause</th>
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<tr>
<td>1. Tool starts immediately power is applied (push start tools only).</td>
<td>Protrusion of push-rod from tool too long.</td>
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<tr>
<td>2. Tool fails to start or runs too slowly.</td>
<td>Protrusion of push-rod from tool too short.</td>
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<tr>
<td>5. Tools shut off but without disengaging drive, causing excessive operator reaction.</td>
<td>Clutch spring over compressed.</td>
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