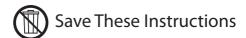


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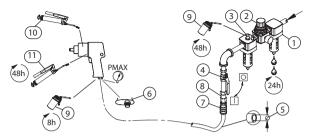
# Air Impact Wrench

# **Product Information**

- Product Information
- ☎ 产品信息







(Dwg. 47132782)

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|------------------|------------|-----------|-------------|--------|-----|---------|-----|---------|-----|
| IR#-NPT          | IR#-BS     | inch (mm) | NPT         | IR#    | IR# | IR#     | cm³ | IR#     | cm³ |
| C38341-810       | C383D1-810 | 3/8 (10)  | 1/4         | MSCF33 | 10P | 105-1lb | 4   | 105-1lb | 4   |

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#### **Product Safety Information**

#### Intended Use:

These Air Impact Wrenches are designed to remove and install threaded fasteners.

For additional information refer to Product Safety Information Manual Form 04580916.

Manuals can be downloaded from ingersollrandproducts.com.

#### **Power Management System**

For models that include a power management system, the system allows operator reduction of maximum output power in the forward direction. The power management system does not affect the output power in the reverse direction.

To adjust the power, rotate the Power Regulator to the desired level indicator.

The power level indicators are for reference and DO NOT indicate a specific power. The power output can be further reduced in forward or reverse by using the variable throttle.

#### **Product Specifications**

|             |        | Drive  |      |                     | Recommended Torque Range                 |                                     |  |
|-------------|--------|--------|------|---------------------|--|-------------------------------------|--|
| Models      | Style  | Туре   | Size | Impacts<br>per min. | Forward<br>ft-lbs (Nm)                   | Reverse<br>ft-lbs (Nm)              |  |
| 2135XPTiMAX | Pistol | Square | 1/2" | 1,250               | 50-550 [600 Max.]<br>(68-746 [813 Max.]) | 650 [780 Max.]<br>(880 [1057 Max.]) |  |

| Models      | Impacting Sour<br>(ISO15     |                           | Free Speed Sour<br>(ISO15    | Vibration (m/s²)<br>(ISO28927) |       |     |
|-------------|------------------------------|---------------------------|------------------------------|--------------------------------|-------|-----|
|             | † Pressure (L <sub>p</sub> ) | ‡ Power (L <sub>w</sub> ) | † Pressure (L <sub>p</sub> ) | ‡ Power (L <sub>w</sub> )      | Level | *K  |
| 2135XPTiMAX | 99.8                         | 110.8                     | 109.2                        | 120.2                          | 13.3  | 4.6 |

<sup>†</sup> K<sub>n4</sub> = 3dB measurement uncertainty

## WARNING

Sound and vibration values were measured in compliance with internationally recognized test standards. The exposure to the user in a specific tool application may vary from these results. Therefore, on site measurements should be used to determine the hazard level in that specific application.

#### Installation and Lubrication

Size air supply line to ensure tool's maximum operating pressure (PMAX) at tool inlet. Drain condensate from valve(s) at low point(s) of piping, air filter and compressor tank daily. Install a properly sized Safety Air Fuse upstream of hose and use an anti-whip device across any hose coupling without internal shut-off, to prevent hose whipping if a hose fails or coupling disconnects. See drawing 47132782 and table on page 2. Maintenance frequency is shown in a circular arrow and defined as h=hours, d=days, and m=months of actual use. Items identified as:

- 1. Air filter
- 2. Regulator
- 3. Lubricator
- 4. Emergency shut-off valve
- 5. Hose diameter
- 6. Thread size

- 7. Coupling
- 8. Safety Air Fuse
- 9 Oi
- Grease during assembly
  - 11. Grease through fitting

<sup>‡</sup> K = 3dB measurement uncertainty

<sup>\*</sup> K = Vibration measurement uncertainty



#### Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Original instructions are in English. Other languages are a translation of the original instructions.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

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#### 产品安全信息

#### 用涂.

这些气动冲击扳手专门用干拆卸和安装螺钉.

更多信息,请参考《产品安全信息手册表 04580916》。

手册可从ingersollrandproducts.com 下载.

#### 功率管理系统

对于包括功率管理系统的机型,此系统允许操作者降低正向的最大输出功率。但功率管理系统对反向的输出功率没有影响。

要调整功率、将功率调整器旋至所需的级别指示。

功率级别指示仅做参考之用,并不表示具体的功率。使用可变阀杆,可以进一步调整正向或 反向的输出功率。

#### 产品规格

|             |    | 打击头 |      | 冲击    | 建议扭矩范围                                   |                                     |  |
|-------------|----|-----|------|-------|--|-------------------------------------|--|
| <u></u> 型号  | 样式 | 类型  | 尺寸   | 毎分钟   | 正向<br>英尺- 磅(Nm)                          | 反向<br>英尺- 磅(Nm)                     |  |
| 2135XPTiMAX | 枪式 | 方形  | 1/2" | 1,250 | 50-550 [600 Max.]<br>(68-746 [813 Max.]) | 650 [780 Max.]<br>(880 [1057 Max.]) |  |

| <b>型</b> 号  |                        | 等级 dB(A)<br>15744)     | 空载速度 噪音<br>(ISO15      | 震动 (m/s²)<br>(ISO28927) |      |     |
|-------------|------------------------|------------------------|------------------------|-------------------------|------|-----|
|             | † 压力 (L <sub>p</sub> ) | ‡ 功率 (L <sub>w</sub> ) | † 压力 (L <sub>p</sub> ) | ‡ 功率 (L <sub>w</sub> )  | 液位   | *К  |
| 2135XPTiMAX | 99.8                   | 110.8                  | 109.2                  | 120.2                   | 13.3 | 4.6 |

<sup>†</sup> Kna = 3dB 测量不确定度

\*K=测量不确定度(震动)

### ▲ 警告

遵照国际认可的检测标准测量声音和振动值。 对于特定工具应用的接触情况,结果可能有 所不同。 因此,应进行现场测量来确定特定应用的危险程度。

#### 安装和润滑

选择合适的供气管以确保在工具入口获得最大的工具操作压力(PMAX)。每天从管道、空气过滤器和压缩机罐的低位置点排空冷凝水。如果软管出现故障或连接断裂,可在软管上流位置安装一尺寸合适的空气保险装置,并在软管内部不关断情况下,通过任何软管连接使用稳固装置来防止软管的摆动。请参阅图47132782 和第二页上的表格。维护频率以圆形箭头表示为实际使用的h=小时,d=天数,m=月数。项目定义如下:

- 1. 空气过滤器
- 2 调整器
- 3. 加油器
- 4. 紧急关闭阀
- 5 软管直径
- 6. 螺纹尺寸

- 7. 联结
- 8 空气保险装置
- 9. 机油
- 10. 油脂-装配时使用
- 11. 油脂-使用加油嘴

<sup>‡</sup> K = 3dB 测量不确定度



#### 部件和维护

当工具到达使用寿命后,建议您将工具拆开、去油,并将零件按材质分开,以便回收。

初始说明采用英文。 其他语言版本是初始说明的翻译版。

工具维修工作只能由具有授权的维修中心执行。

如有任何事宜,请就近垂询Ingersoll Rand 办事处或经销商。

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| Notes: |  |  |  |
|--------|--|--|--|
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