



Form 16575334  
Edition 1  
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## Electric Screwdrivers

EL, EP and ET 34V DC Series

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# Maintenance Information



**Save These Instructions**

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## WARNING

- Maintenance procedures have the potential for severe shock hazard and should be performed by qualified personnel.

## Disassembly

### WARNING

Always wear eye protection when operating or performing maintenance on this tool. Always turn off the electrical supply and disconnect the electrical cord before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool.

### Disassembly of the Housing

1. Unplug the Power Cord (81 or 84) from the wall socket. Unscrew the connection ring and set the cord aside.
2. Unscrew the Retainer Coupling (1) and remove the Flange (2).

### NOTICE

This is a left-hand thread.

3. Lay the tool on the workbench with the Brush Light Plate (77 or 80) side down and remove the Housing Screw (80 or 83) using a #1 phillips screwdriver.
4. Insert a thin blade screwdriver into the two notches and carefully pry the two halves of the Housing Package (76) apart.  
**For Throttle Lever Start Models**, remove the Throttle Lever (76), Throttle Spring (77) and Throttle Lever Pin (78).

### Disassembly of the Clutch Housing & Gear Case

### NOTICE

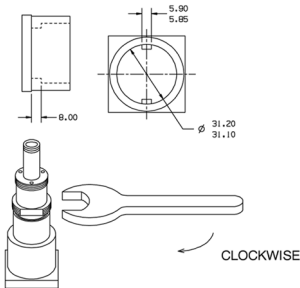
Be sure to hold the Motor Assembly and Gear Case together. Rough handling may damage the Fan Pilot Rod (40) in the Fan (41).

1. Remove the Clutch Housing and Gear Case from the Housing. When removing the Gear Case from the Housing, hold the Gear Case Shield (37) so that the Gears do not fall out.
2. Remove the Fan (41) and the Fan Pinion Gear (39). Remove the Fan Pilot Rod (40).

### NOTICE

The Fan Pilot Rod is ceramic. Do not mishandle or drop.

3. Remove the Gear Case Shield and drop the two Spindle/Gear Heads (31) from the Gear Case.
4. Separate the Spindle/Gear heads and remove the Gear Head Pinion Gear (35) and Planet Gears (34).
5. Fit the two notches at the rear of the Gear Case into the Gear Case Jig part no. EP1510N-J37. (Refer to Dwg. TPD1820).



(Dwg. TPD1820)

6. Using a thin blade screwdriver, remove the Front Bit Retainer Retaining Ring (6) from the bit Retainer Sleeve (9). Remove the Bit Retainer Collar (7), the Bit Retainer Spring (8) and the Bit Retainer Sleeve.
7. Remove the two Bit Retaining Balls (17 or 19) from the Bit Holder Assembly (19 or 21) by tapping the Housing on the work surface.
8. Unscrew the Clutch Adjusting Ring (4) and remove the three Clutch Adjusting Pins (11).

9. Using external snap ring pliers, remove the Bit Retainer Retaining Ring (10).
10. Using a 29mm wrench on the flats of the Clutch Housing, unscrew and remove the Clutch Housing from the Gear Case.

### NOTICE

This is a left-hand thread.

11. Remove the Clutch Spring Plate (13 or 15) and the Clutch Spring (14 or 16).
12. Remove the Taper Ring Retaining Ring (15 or 17).
13. Remove the Bit Holder Assembly and separate it from the Taper Ring Assembly (16 or 18).
14. Remove the two Pilot Cam Balls (18 or 20), the Pilot Push Spring (23), the Pilot Push Spring Washer (22) and the Pilot (20 or 22) from the Bit Holder Assembly.
15. **For Throttle Lever Start Models**, remove the Front Shim (13) and the Rear Shim (14) first. Then remove the Taper Ring Retaining Ring. Separate the Taper Ring Assembly from the Bit Holder. Remove the two Pilot Cam Balls and the Pilot (22) from the Bit Holder Assembly.
16. Remove the Clutch Pilot Rod (38) and the Cam Guide (24). Remove the two Cam Guide Balls (25) from the Guide.
17. Lift the Cam from the Gear Case Jig and push the Spindle Bearing (30) and Cam (27) from the Case.
18. Lift the Cam from the Spindle Bearing and remove the Cam Rollers (28).
19. Slide the Spindle Washer (29) from the Spindle Bearing.

### Cleaning and Inspection of the tool

1. Clean all of the mechanical parts in an approved safety solution in a well-ventilated area. Inspect for damage or wear.
2. Inspect the Fan. If the four corners of the hole are worn, replace the Fan.
3. Inspect the Fan Pinion Gear and Fan Pilot Rod. If they are damaged or cracked, replace them.
4. If the taper on the Pilot is worn, replace the Pilot and the two Pilot Cam Balls.
5. Inspect the Cam Guide Balls. If they are worn, replace them.
6. Inspect the Cam Guide. If its holes are worn, replace it.
7. Inspect the Taper Ring Assembly. If the internal taper is worn, replace it.
8. Inspect the Cam Rollers. If they are worn, replace them.
9. Inspect the Spindle Washer. If the surface is worn, replace it.
10. Inspect the Spindle Bearing. If it does not rotate smoothly, replace it.
11. Inspect the Gears and the Gear Case. If the teeth are worn, replace them.

### Disassembly of the Electrical Components

1. Remove the Reverse Switch Circuit Board (69) from the Housing.

### NOTICE

Do not touch any circuit paths if using pliers.

2. Loosen the Receptacle Assembly (73).
3. Using a #0 phillips screwdriver, remove the two Switch Base Screws (63) mounted on the Microswitch Circuit Board (58).

### NOTICE

The Switch Base Screws are coated with thread adhesive. Unscrew gradually to prevent damage to the threads.

4. Remove the Motor Assembly and from the Housing Package.

### NOTICE

Be careful not to damage the Motor Pilot Rod (42).

5. Remove the two-pin connector from the Microswitch Circuit Board.
6. Using needle nose pliers, remove the three wires from the Shut-off Switch (60).

### NOTICE

Be careful not to damage the Shut-off Switch Terminals.

7. Set the Controller Assembly aside.

- Grasp the Microswitch Circuit Board using needle nose pliers and squeeze the ends of the two white Switch Base Spacers (65). Lift the Brush Light Circuit Board (67) from the Switch Base Spacers.
- Using needle nose pliers, squeeze the Switch Base Spacers and remove the Insulating Film (66).
- Using the pliers, remove the Switch Base Spacers from the Brush Light Circuit Board.
- Remove the two Shut-off Switch Screws (62).
- Remove the two Start Switch Screws (62).
- Remove the Switch Plate (59) and the Switch Pilot Rod (56) from the Switch Plate.
- Inspect the tip of the Switch Pilot Rod. If it is bent or worn, replace it.
- Check the Shut-off Switch for continuity. Replace it if defective.
- Check the Start Switch (61) for continuity. If it is defective, desolder and remove it from the Microswitch Circuit Board.
- If the Brush Light Circuit Board is defective, desolder and remove the red and blue wires.
- If the components on the Reverse Switch circuit Board are damaged or defective, desolder and remove the red and blue wires.
- If the Reserve Switch (70) is damaged, desolder and replace.
- If the Capacitor (71) is damaged, desolder and replace it.

### Disassembly of the Motor

- Remove the Brush Caps (52) from the Rear End Plate (50). Using a pick, catch the terminal of the Brush Assembly (51) and pull it out of the Rear End Plate.

## NOTICE

**Do not damage the copper wires of the Brush Assembly. Reinstall the Brushes as they were removed unless they are replaced.**

- Remove the insulation tape around the Motor.
- Using a thin blade screwdriver, remove the Motor Assembly Springs (44) by inserting the screwdriver between the Springs and the Rear End Plate and prying upward.
- Remove the Rear End Plate and the Front End Plate (43) from the Field (46).
- Pushing the Armature (48) toward the Fan side, remove the Armature from the Field.
- Do not damage the commutator or the windings of the Armature. Hold the rotor, not the commutator.
- Remove the Motor Pilot Rod from the Armature and inspect it. If it is worn, replace it.
- Remove the Front Armature Bearing (47) and the Rear Armature Bearing (49) from the Armature and inspect them. If they do not rotate smoothly, replace them.
- Inspect the Armature, Field and End Plates. Use a piece of fine cloth to wipe away contamination. For excess build up, spray with contact cleaner and brush if necessary.
- To clean the commutator on the Armature, spray with contact cleaner and brush if necessary.
- Using a test, inspect the commutator. Replace the Armature if necessary.

## Assembly

### Assembly of the Motor Housing

- Install the Front Armature Bearing (47) and the Rear Armature Bearing (49) to the Armature shaft ends.
- Apply grease to both ends of the Motor Pilot Rod (42) and insert it into the center hold of the Motor Assembly.
- Insert the Armature through the notched end of the Field (46).

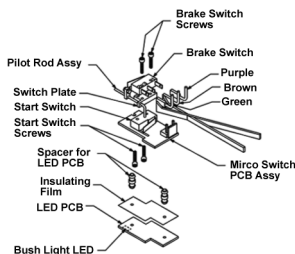
## NOTICE

**Be careful not to damage the commutator or the windings. Hold the rotor, not the commutator, when assembling.**

- Install the Rear End Plate (50) to the notched end and the Front End Plate (43) to the field.
- Snap the two Motor Assembly Springs (44) over the notches of the Rear End Plate and the Front End Plate.
- Insert the Brush Assemblies (51) into the brush holders of the Rear End Plate. Be sure the tab on the Brush Assembly slides into the notch in the holder.
- Screw on the Brush Caps (52).
- Wrap one layer of 3M #56 insulation tape around the Motor Assembly.
- For Throttle Lever Start Models**, put two additional strips of insulation tape, one upon the other, onto the Brush Light Circuit Board (67) side of the Motor Assembly.

### Assembly of the Electrical Components

- Solder the red and blue wires to the Brush Light Circuit Board.
- Solder the Reverse Switch. Using shrink tubing 5mm long as spacers, solder the Capacitor (71) into place. Solder the red and blue wires to the Reserve Switch Circuit Board (69).
- Solder the Start Switch (61) onto the Microswitch Circuit Board (58).
- Insert the Switch Pilot Rod (56) into the hole in the Switch Plate (59). (Refer to Dwg. TPD1819).



(Dwg. TPD1819)

- Mount the Switch Plate with the Pilot Rod onto the Start Switch by depressing the Start Switch lever with the Pilot Rod. Insert the Pilot

Rod into the slot in the Microswitch Circuit Board and align the Switch Plate on top of the Start Switch. Insert the two Switch Base Screws (63) from the bottom of Microswitch Circuit Board into the Switch Plate. Tighten the Screws to 1.6 KG-cm.

- Mount the Shut-off Switch (60) onto the Switch Plate with the two Switch Screws (62). Tighten the screws to 1.6 KG-cm.
- Position the Insulating Film (66) onto the back of the Brush Light Circuit Board. Insert the two Switch Base Spacers (65) through the Insulating Film and into the holes of the Circuit Board.
- Install the Brush Light Circuit Board onto the back of the Microswitch Circuit Board by inserting the Two Switch Base Spacers into the holes in the Circuit Board.

## NOTICE

**Be sure that the Brush Light LED is toward the motor side of the circuit board.**

- Using needle nose pliers, install the three connectors onto the Shut-off Switch.

## NOTICE

**Make sure to connect the correct color wire to the proper terminal. Refer to the wiring diagram to insure that all wires are installed properly.**

- Install the two-pin connector from the Controller Assembly onto the Microswitch Circuit Board.
- Install the three-pin connector onto the Reverse Switch Circuit Board.
- Bring the Motor Assembly and Microswitch Circuit Board together by inserting the Motor Pilot Rod into the hole in the Motor shaft and then setting both into the Housing Package (76).
- Install the two Switch Base Screws and tighten to 1.6 KG-cm.
- Install the Reverse Switch Circuit Board into the two grooves in the Housing.
- Install the Receptacle Assembly (73) into the Housing. The Receptacle can be installed in either position.
- Place the ceramic Fan Pilot Rod (40) into the Fan Pinion Gear (39) and then fit the Gear into the Fan (41). Now slide the Fan (41) onto the Motor shaft.

### Assembly of the Gear Case and Clutch Housing

- Apply grease to the Planet Gears (34), the surfaces of the Gear Heads (32) and the teeth of the Gear Head Pinion Gear (35).
- Assemble the Spindle/Gear Heads, the Gear Head Pinion Gear and the Gear Head.
- Apply grease to all the Gears.
- Place the Gear Head onto the Spindle/Gear heads.
- Apply grease to the Spindle Washer (29).
- Place the Spindle Washer, then the Spindle Bearing (30), onto the Cam (27).
- Apply grease to the inner teeth of the Gear Case (36).
- Insert the Cam into the Spindle Bearing.
- Hold the Cam with needle nose pliers and insert the entire unit into the Gear Case while rotating the Cam and Gear Case.

10. Apply grease to the gear end of the Gear Case and install the Gear Case Shield (37).
11. Apply grease to the notches of the Cam.
12. Place the Cam Rollers (28) into the notches on the Cam.
13. Apply grease to the inner surface, the holes and the grooves of the Cam guide (24).
14. Insert the Cam Guide Balls (25) into the holes in the Cam Guide.
15. Install the Cam Guide over the Cam. Keep the Cam Balls at a 90° angle to the Cam Rollers to prevent the Balls from being pushed out.
16. Apply grease to the inner surface of the Bit Holder Assembly (19 or 22). Using a rod, push the Pilot (20 to 22) into the bit Holder.
17. **For Push to Start Models**, insert the Pilot Push Spring Washer (22) and the Pilot Push Spring (23) into the bit Holder.  
**Throttle Lever Start Models** do not use a Push Spring and Washer.
18. Apply grease to the holes of the Bit Holder and insert the two Pilot Cam Balls (18 or 20).
19. Apply grease to the inner diameter and the tapered end of the Taper Ring Assembly (16 or 18). Insert grease between the ball bearing thrust washer and the Taper Ring Assembly, which are attached. Install the Taper Ring Assembly onto the Bit Holder.
20. Install the Bit Holder Assembly onto the Cam Guide in the Gear Case.
21. The Taper Ring Retaining Ring (15 or 17) has a round edge side and a sharp edge side. Install the Taper Ring Retaining Ring, sharp edge side first, into the groove on the Bit Holder.

## NOTICE

**There are four grooves on the Bit Holder. The fourth groove from the bit end is for Push to Start Models. The third is for Throttle Lever Start Models.**

22. **For Throttle Lever Start Models**, place the Spindle Washers onto the Bit Holder.
23. Place the Clutch Spring (14 or 16) and the Clutch Spring Plate (13 or 15) over the Bit Holder.
24. Fit the two notches at the rear end of the Gear Case Assembly into the Gear Case Jig part no. EP1510N-J37. Screw the Clutch Housing (12) partially into the Gear Case.

## NOTICE

**This is a left-hand thread.**

At the middle of the Clutch Housing Threads, apply Loctite Thread-locker 3 Bond 1406® to about three threads. Push down and rotate the Bit Holder until it engages the Cam Guide. Hold in place. Screw the Clutch Housing in completely.

25. Using an open end torque wrench on the flats of the Clutch Housing, tighten the Clutch Housing to 28.5 Nm.
26. Apply grease to both ends of the Clutch Pilot Rod (36 or 38) and insert it into the Gear Case.
27. **For Throttle Lever Start Models**, inspect the clearance of the bit Holder Assembly. Touch the end of the Clutch Pilot Rod and push on the Bit Holder Assembly. If the Clutch Pilot Rod is moved by the Bit Holder at this time, add additional spacers.
28. Install the Bit Retainer Retaining Ring (10), sharp edge side first, into the second groove from the bit end of the Bit Holder.

29. Apply grease to the holes of the Bit Holder and insert the two bit Retaining Balls (17 or 19) into the holes.
30. Apply grease to one end of each Clutch Adjusting Pin (11) and insert the three Pins into the Clutch Housing.
31. Apply grease to the other end of each Clutch Adjusting Pin and the threads of the Clutch Housing. Screw the Clutch Adjusting Ring (4) onto the Housing.
32. Install the Bit Retainer Sleeve (9), the Bit Retainer Spring (8) and the Bit Retainer Collar (7) onto the Bit Holder.
33. Using a thin blade screwdriver, install the Front Bit Retainer Retaining Ring (6).
34. Unclamp the Gear Case Jig from the vise and turn it over to remove the Clutch and Gear Case Assembly. Hold the Gear Case Shield to keep the Gears in place.
35. Lift the Motor slightly and slide the Gear Case onto the Motor.
36. Turn the Gear Case until the notch in the Gear Case matches the tab in the Housing.

## Adjusting the Brake timing

1. Insert a .65mm thick gauge or pin gauge between the Pilot Rod Adjusting Screw (55) head and the Shut-off Switch. Push the Bit Holder. **The shut-off Switch should not click.**
2. Insert a .80mm gauge and push the Bit Holder. **The Shut-off Switch should click.**
3. Adjust the Pilot Rod Adjusting Screw if necessary using the two adjusting spanner wrenches.
4. **For Throttle Lever Start Models**, there is no need to push the Bit Holder. Slide the gauges between the Pilot Road Adjusting Screw and the Throttle Lever (76).

## Assembly of the Tool

1. Make sure all components are in place and snap the Housing halves together.
2. **For Throttle Lever Start Models**, insert the Throttle Lever Pin (78) into the Housing. Insert the Throttle Spring (77) into the Throttle Lever. While compressing the Throttle Spring, install the Throttle Lever onto the throttle Lever Pin. Snap the Housing halves together.
3. Install the Housing Screws (80 or 83) into the Housing and tighten to 4 KG-cm.
4. Slide the Flange (2) onto the Housing. Screw the Retainer Coupling (1) onto the Housing until it clicks into place.

## NOTICE

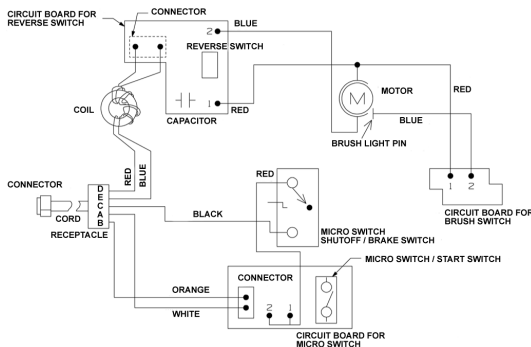
**These are left-hand threads.**

5. Attach the Power Cord (81 or 84).

## Testing the Tool

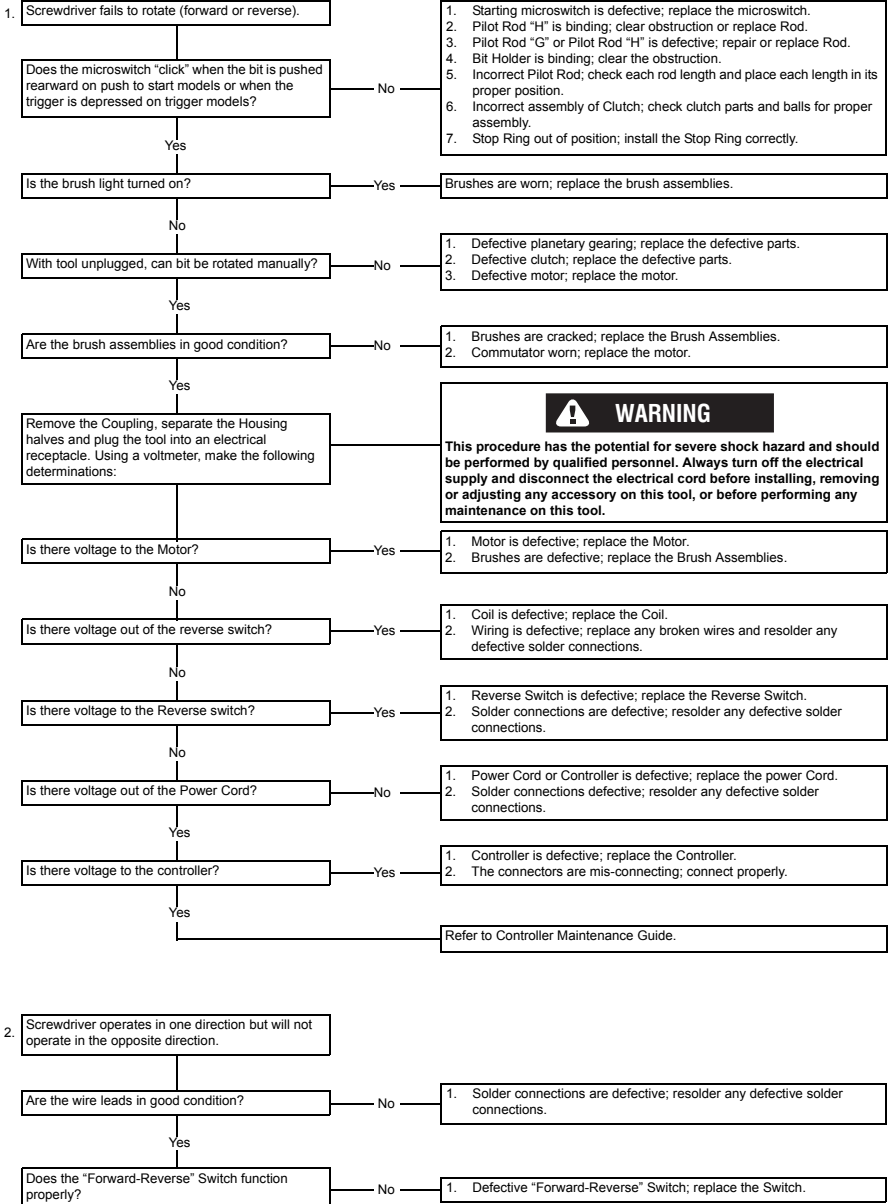
1. Test forward and reverse operation by pressing the Bit Holder against the work surface with the Reverse Switch in each position.
2. Tighten the Clutch Adjusting Ring all the way, reverse it one turn and test for proper shut off operation and maximum torque.
3. Reset the Clutch Adjusting Ring to mid scale and check for torque repeatability by cycling the tool between five and ten times.
4. For repair and troubleshooting of the high torque low voltage Controller, refer to the operation and maintenance manual.

## Wiring Diagram for EP1525K "K" Series Tools

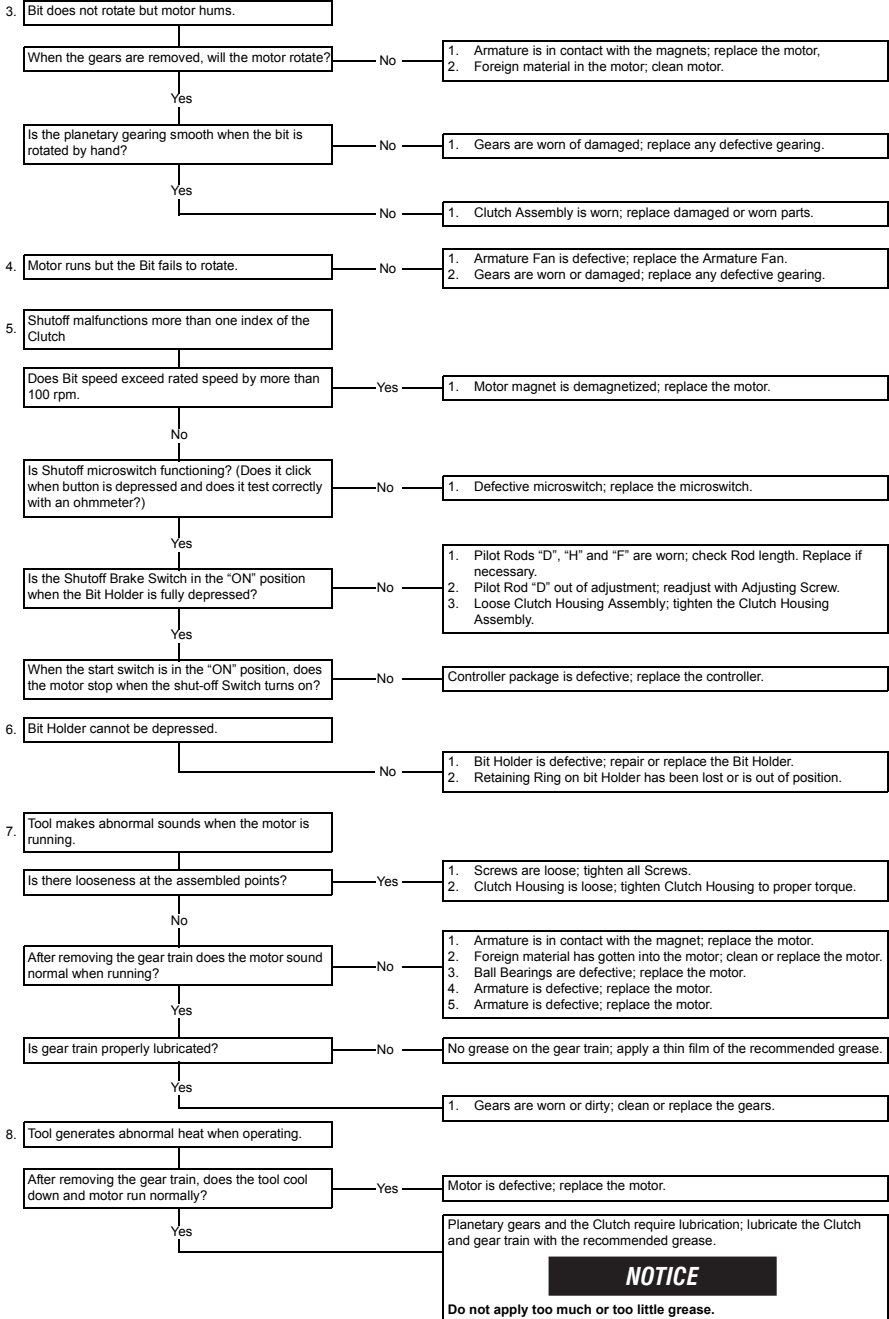


(Dwg. TPA1532)

## Troubleshooting Guide

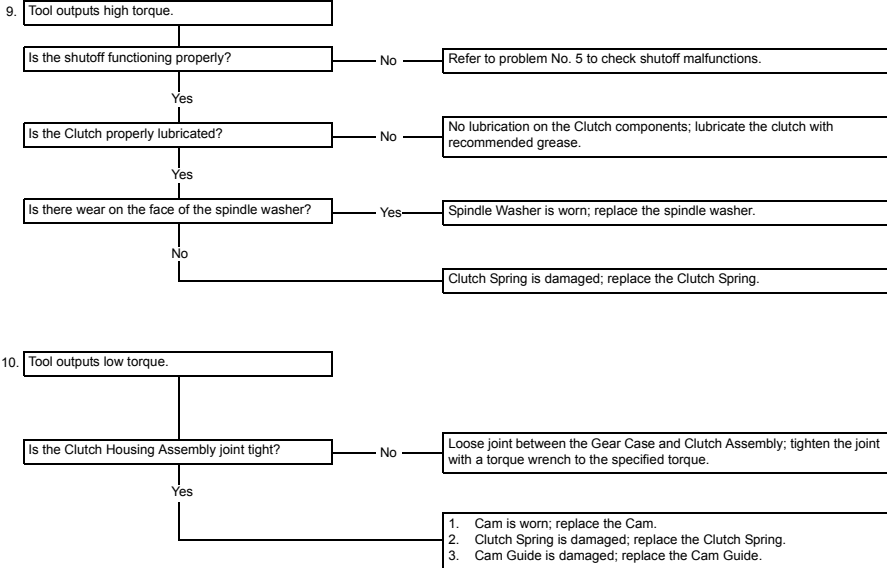


## Troubleshooting Guide (continued)



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## Troubleshooting Guide



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## Related Documentation

For additional information refer to:  
Electric Screwdrivers Product Safety Information Manual Form 16573685,  
Electric Screwdrivers Product Information Manual Form 16578676,  
Electric Screwdrivers Parts List Manual Form 16574667.

Manuals can be downloaded from [www.irttools.com](http://www.irttools.com).



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