
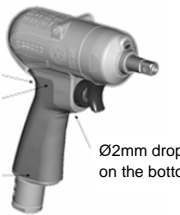
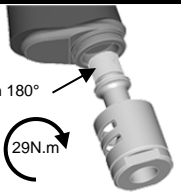
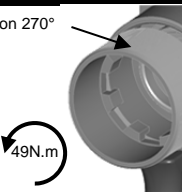
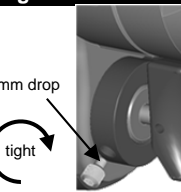


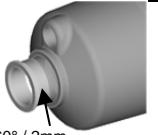
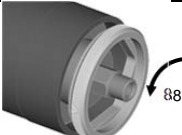

Part no	6159949639	PTF035-T6300-S10S PTF028-T6300-S4Q
Issue no	08	
Series no	D	
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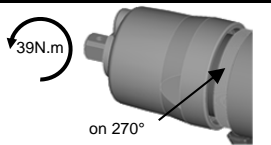
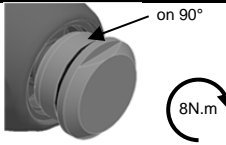
 Desoutter Ltd - Zodiac Unit 4 - Boundary way Hemel Hempstead - Herts - UK HP2 7SJ	Part no	6159949639
	Issue no	08
	Series no	D
	Page	1 / 4

Mounting

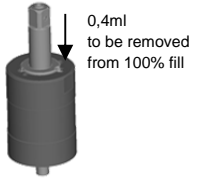
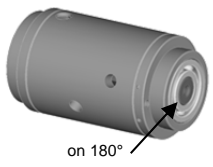
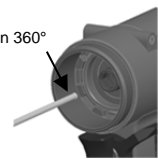
Reverse valve pin	Handle grip
 Ø2mm drop on each side Konishi, Quick5	 Ø2mm drop on the back Ø2mm drop on each side Ø2mm drop on the bottom Toagosei, Gel10

Inlet threads	Motor nut threads	Trigger / Setting screw threads
 on 180° 29N.m ThreeBond 1401	 on 270° 49N.m ThreeBond 1401	 Ø3mm drop tight ThreeBond 1110B

Front case bushing	Pulse unit nut	Adjusting screw
 on 360° / 2mm ThreeBond 1103B	 88N.m	 torque down / torque up

Front case threads	Shut-off valve threads
 39N.m on 270° ThreeBond 1401	 on 90° 8N.m ThreeBond 1401

Lubrication

Pulse unit	Motor rear bearing	Shut off rod
 0,4ml to be removed from 100% fill Nippon Oil Corp., Super Hyrando (SE32)	 on 180° Idemitsu Kosan, Daphne Eponex (NO2)	 on 360°

PTF035-T6300-S10S	6151720870
PTF028-T6300-S4Q	6151721060


PTF035-T6300-S10S PTF028-T6300-S4Q



Specifications

Bolt size mm	Rotational frequency rpm	Mass (without socket)		Overall length (without socket)		Air inlet thread in	Air hose size		Air consumption (at load)	
		kg	lb	mm	in		mm	in	l/min	cfm
M8-M10	6300	1.0	2.2	193	7 5/8	PT 1/4	9.5	3/8	550	19.4

	Spindle type	Size		Recommended torque range					
		mm	in	N.m	kg.m	ft.lbf			
PTF035-T6300-S10S	Square drive	9.5	3/8	22	35	2.2	3.5	16.2	25.8
PTF028-T6300-S4Q	Bit shank	6.3	1/4	19	28	1.9	2.8	14.0	20.5

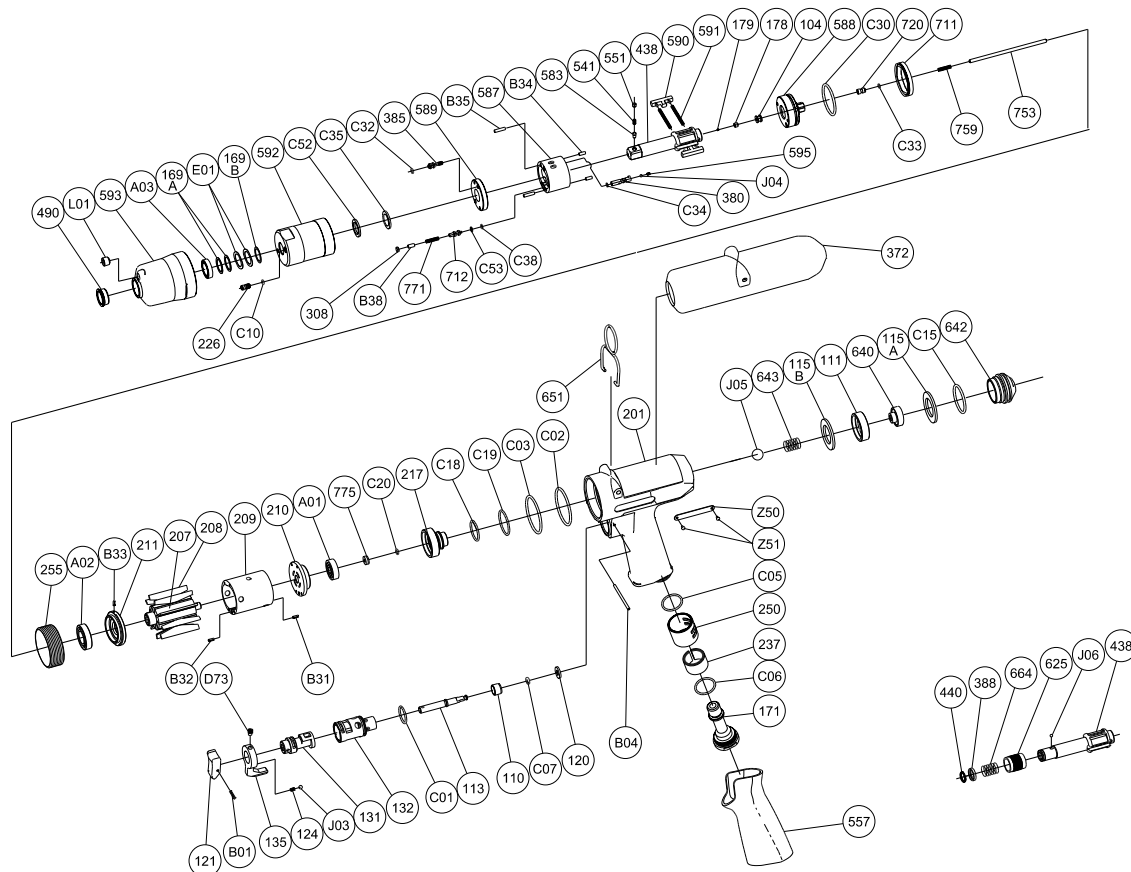
	Safety manual	2050502163
	Instructions manual	6159949610

Maintenance operations

Every 3 months / 100,000 cycles*
 Every 6 months / 200,000 cycles*
 Every 12 months / 400,000cycles*
 *whichever comes first

Refill and adjust oil in pulse unit
 Replace parts of service kits
 Check wearing parts and replace if necessary

Exploded view



Parts list

Ref No.	Ordering No.	Qty	Description
1			FRONT CASE KIT
L01		1	PLUG
593	5412058470	1	FRONT CASE
490		1	SPINDLE BUSHING
A03		1	BALL BEARING
S.1	5412060486		FRONT CASE SERVICE KIT
INCL. L01, 490, A03			
2			PULSE UNIT KIT
2.1			OIL CYLINDER KIT
169A		2	REVERSE VALVE WASHER
E01		2	WAVE WASHER
169B		1	REVERSE VALVE WASHER
226	5412058454	1	OIL PLUG
C10		1	O RING (HNBR80)
592	5412058469	1	CYLINDER CASE
C32		1	O RING (HNBR80)
385		1	ADJUSTING SCREW
C52		1	BACK UP RING
C35		1	X RING (HNBR80)
589	5412058466	1	OIL CYLINDER LOWER PLATE
308		1	SPACER
B38		1	NEEDLE ROLLER
771	5412058481	1	SPRING
712		1	DAMPER
C53		1	BACK UP RING
C38		1	O RING (HNBR80)
B35		2	NEEDLE ROLLER
587	5412058464	1	OIL CYLINDER
B34		2	NEEDLE ROLLER
C34		1	O RING
380		1	ADJUSTING SPINDLE
J04		1	BALL
595	5412058471	1	TORQUE ADJUSTING SPRING
438	5412058462	1	SPINDLE (10S)
	5412076401	1	SPINDLE (4Q)
591		2	BLADE SPRING
590	5412058467	2	SPINDLE BLADE
179		1	PLUNGER SPRING
178		1	PLUNGER
104		1	BUSHING
588	5412058465	1	OIL CYLINDER UPPER PLATE
C30		1	O RING (HNBR80)
720		1	PISTON
C33		1	O RING
711		1	CYLINDER COVER
2.2	5412060489		SOCKET RETAINER KIT (10S)
551		1	PLUG
541		1	BUTTON RETAINER SPRING (F)
583		1	RETAINER BUTTON (F)
2.3	5412068982		SOCKET RETAINER KIT (4Q)
440		1	RING
388		1	SPRING HOLDER
664		1	FINDER SPRING
625		1	BIT COVER
J05		1	BALL
S.2	5412060496		PULSE UNIT SERVICE KIT
INCL. 169A, E01, 169B, C10, C32, C52, C35, 308, C53, C38, B35, B34, C34, J04, 591, 179, 178, C30, C33			
3			MOTOR KIT
207	5412058447	1	ROTOR
208	5412058448	9	ROTOR BLADE
209	5412058449	1	CYLINDER
B31		1	SPRING PIN
B32		1	SPRING PIN
217		1	BEARING COVER
C19		1	O RING
C18		1	O RING
775		1	SEAL BOX
C20		1	O RING S-3
C02		1	O RING
C03		1	O RING
3.1	5412060502		LOWER PLATE KIT
A02		1	BALL BEARING
211		1	CYLINDER LOWER PLATE
B33		1	SPRING PIN
3.2	5412060507		UPPER PLATE KIT
210		1	CYLINDER UPPER PLATE
A01		1	BALL BEARING
S.3	5412060517		MOTOR SERVICE KIT
INCL. C19, C18, C20, C02, C03, A02, A01			
4			HOUSING KIT
4.1	5412060531		HANDLE KIT (10S)
	5412068988		HANDLE KIT (4Q)
201		1	HOUSING
557		1	PROTECTOR
Z50		1	NAME PLATE
Z51		2	SCREW RIVET
4.2	5412060536		THROTTLE KIT
121		1	THROTTLE VALVE LEVER
B01		1	SPRING PIN
135	5412057223	1	REVERSE VALVE LEVER
D73		1	SET SCREW
124		1	KNOCK SPRING
J03		1	BALL
131		1	REVERSE VALVE
132		1	REVERSE VALVE BUSHING
C01		1	O RING
113		1	THROTTLE VALVE ROD
110		1	THROTTLE VALVE
C07		1	O RING (HNBR80)
120		1	THROTTLE VALVE COVER
B04		1	GROOVED PIN
4.3	5412060540		INLET KIT
171	5412058445	1	INLET JOINT
C06		1	O RING
237		1	MUFFLER PAD
250	5412057876	1	EXHAUST COVER
C05		1	O RING
S.4	5412060544		HOUSING SERVICE KIT
INCL. 124, J03, C01, 110, C07, 120, C06, 237, C05			
5	5412103846		SHUT OFF VALVE KIT (INCL. S.5)
111		1	THROTTLE VALVE WASHER
640		1	STOP VALVE
642		1	STOP VALVE REAR COVER
S.5	5412103847		SHUT OFF VALVE SERVICE KIT
J05		1	BALL
643	5412103748	1	STOP VALVE SPRING
115A		1	THROTTLE VALVE SHEET
115B		1	THROTTLE VALVE SHEET
C15		1	O RING
6	5412103848		PUSH ROD KIT
753		1	PISTON ROD
759		1	RETURN SPRING
OTHER PARTS			
372	5412060451	1	PLASTIC COVER
651	5412058474	1	HANGER (HORIZONTAL)
255	5412058455	1	MOTOR FASTENING NUT
	5412060286	1	WARNING LABEL
STANDARD ACCESSORIES			
	5412054452	1	AIR NIPPLE
		1	HEX PIN WRENCH
		1	HEX PIN WRENCH
7	5412103849		SHUT-OFF VALVE KIT TO D-SERIES
INCL. 111, 640, 642, J05, 643, 115A, 115B, C15, 753, 759, 217, C18, C19, 775, C20			